

Introduction

FC pressure switches have been designed for use in areas which are potentially explosive. These can be used, by selecting an appropriate construction, for gas groups IIA, IIB and IIC. They can also be used in underground mines by selecting Grey CI flameproof heads.

Typical attributes are as follows.

APPLICATIONS

- Oil & Gas
- Petrochemical
- Refineries
- Mines
- Bulk Drug & Pharma
- Chemical Industries

PRODUCT SPECIFICATIONS:

- Storage Temp. : Atmospheric temperature
- Operating ambient Temp. : 0 to 60 degree C
- Media Temp.: - for non-metallic diaphragms 80°C max., higher with metal diaphragms
- Set point repeatability : +/- 1% over full range
- Enclosure details : Al grade LM6 / Grey Cast Iron / Stainless Steel Casing & Cover
- Enclosure Specifications :
 - ◻ Ex II 2 GD Ex d IIC Gb Ex tb IIIC Db T85°C (-20°C ≤ Ta ≤ +60°C) IP66
 - Protection : IP66 Standard
 - Complies to :
 - ◆ IS/IEC 60079 - 1: 2007
 - ◆ EN 60079-0: 2009, EN 60079-1: 2007 and EN 60079-31: 2009.
 - Grey CI enclosure for mines (Group I applications)
- Switch output 1 SPDT (2 SPDT on request).

FEATURES

- Compact, rugged Design
- Enclosure protection : IP66 Standard
- Reliable, accurate micro switches used
- Customised Micro switch arrangement can be provided, on request
- Easy, safe wiring connections
- High/low pressure options available
- Accuracy* : +/- 1% FSR / +/- 2 % FSR
- Warranty 2 Years

*Accuracy changes with switch configuration

FLAMEPROOF SWITCHES

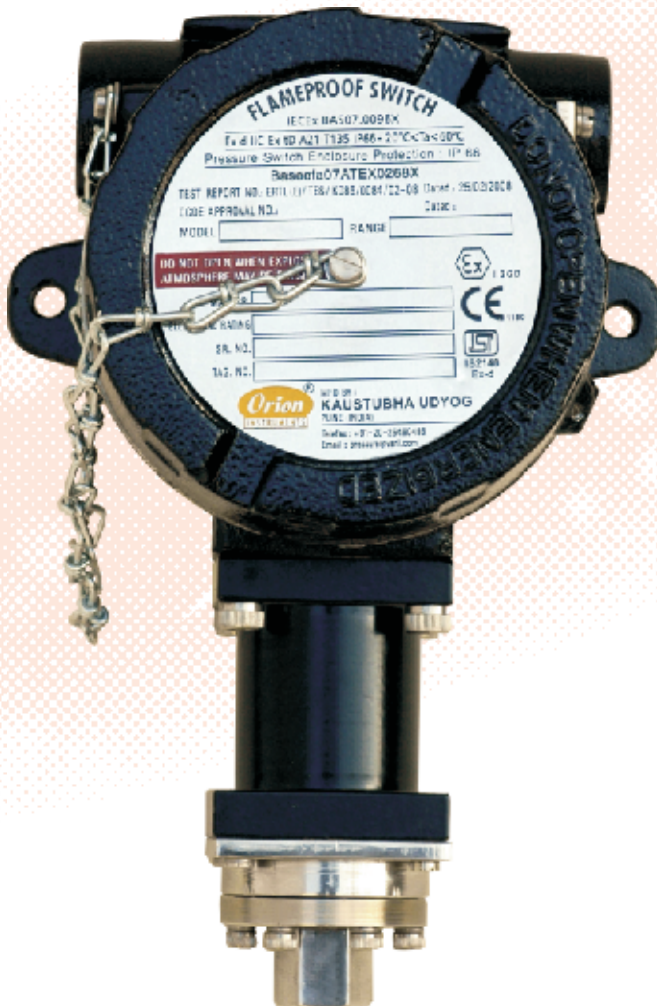
SPECIFIER'S GUIDE FOR

PRESSURE SWITCHES

PRESSURE DIFFERENCE SWITCHES

VACUUM SWITCHES

TEMPERATURE SWITCHES



APPROVED



with
IECEx
CoC

CCOE
approved

KLPL
approved

Using the section

This section helps you make a logical choice in selecting the best product for a particular application. It allows a user familiar with our product line to locate the exact page the product is listed on. For those not familiar with our products, a logical sequence is given to help the user pick the best product for their need.

By taking a few minutes to familiarise yourself with the catalogue organisation, you will find it very easy to locate the product / information you need.

1. The contents page lists the broad outline in which the catalogue is organised, and will help the user familiar with products to select the page on which the product or other useful information is listed.

2. Need Product Selection help ?

Product selection help will start with the "Pictorial Index" on Page 11, where the products are broadly classified. A brief description of each product group , a typical photo of the product within the group and the page number on which it is listed are given.

If the user is not familiar with the products, a product selection guide is provided on pages 16 through 20, where photos for each product and important specifications are given to help determine and select the best product for the application.

By evaluating and comparing these parameters, a logical selection can be made. Turn to the page on which the product information for the selected product is listed, for :

Capsule Construction details

Physical sizes

Special features

Ranges, hysteresis, electrical ratings etc.

Ordering information

Some applications

The organisation of each of these pages is demonstrated on pages 12 & 13, of the section "How to use this section".

In many cases, more than one product may work. For the most cost effective solution, compare prices and consider alternatives. Remember, the end cost includes initial product price, plus the installation, plus the service.

3. Need the terminology explained? (see page 330)

Turn to page 330 for the definitions and terminology. This will help you familiarise with the terms used throughout the catalogue.

4. Need information on Accessories? (see page 322)

Turn to page 322 for information on important accessories. These will give information on only important accessories, and information needed, when these are to be supplied with our products.

5. Need selection guidance? (see page 331)

A logical procedure on page 331 will help you to consider most of the important factors when selecting a pressure switch.

6. Need other products ? (see page 332)

Products other than those listed in this catalogue are referenced on these pages. Separate catalogues for these products are available.

International Certifications



APPROVED



IECEx Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION
IEC Certification Scheme for Explosive Atmospheres
for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.:	IECEx BAS 07.0096X	Issue No.:	1	Certificate history: Issue No. 1 (2010-12-8) Issue No. 0 (2008-3-5)
Status:	Current			
Date of Issue:	2010-12-05	Page 1 of 4		
Applicant:	Kautubha Udyog 7, Panchaya Society 10006D, Navi Peth Pune-411 030 India			
Electrical Apparatus:	Flameproof Pressure Switch			
Optional accessory:				
Type of Protection:	Ex d, Ex ID			
Marking:	Ex d IIC Gb Ex tb IIC Gb T85°C (-20°C ≤ Ta ≤ +60°C) IP68			
Approved for issue on behalf of the IECEx Certification Body:	R S Sinclair <i>[Signature]</i>			
Position:	Managing Director			
Signature: (for printed version)	<i>[Signature]</i>			
Date:	6/12/10			

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting the Official IECEx Website.

Certificate issued by:
Baseefa
Rockhead Business Park
Staden Lane
Buxton
Derbyshire
SK17 9BZ
United Kingdom



Certificate Number
Baseefa07ATEX0268X/1



Issued 6 December 2010
Page 1 of 2

1 SUPPLEMENTARY EC - TYPE EXAMINATION CERTIFICATE

2 Equipment or Protective System Intended for use in Potentially Explosive Atmospheres
Directive 94/9/EC

3 Supplementary EC - Type Examination Certificate Number: **Baseefa07ATEX0268X/1**

4 Equipment or Protective System: **Flameproof Pressure Switch**

5 Manufacturer: **Kautubha Udyog**

6 Address: **7, Panchaya Society, 10006D, Navi Peth, Pune 411 030, India**

7 This supplementary certificate extends EC - Type Examination Certificate No. **Baseefa07ATEX0268X** to apply to equipment or protective systems designed and constructed in accordance with the specification set out in the Schedule of the said certificate but having any variations specified in the Schedule attached to this certificate and the documents therein referred to.

This supplementary certificate shall be held with the original certificate.

This certificate may only be reproduced in its entirety, without any change, schedule included.

Baseefa Customer Reference No. 5756

Project File No. 10/0165

This certificate is granted subject to the general terms and conditions of Baseefa. It does not necessarily indicate that the equipment may be used in particular industries or circumstances.

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Baseefa is a trading name of Baseefa Ltd
Registered in England No. 4305578. Registered address as above.

[Signature]
R S SINCLAIR
DIRECTOR
On behalf of
Baseefa

Certificate Number
Baseefa07ATEX0268X/1



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13 Schedule

14 Certificate Number **Baseefa07ATEX0268X/1**

15 Description of the variation to the Equipment or Protective System

Variation 1.1

To permit the marking of a revised T85°C Temperature Classification.

Variation 1.2

To confirm that the equipment covered by this certificate now meets the requirement of EN 60079-0: 2009, EN 60079-1: 2007 and EN 60079-31: 2009.

The marking is now modified as follows -

Ⓜ II 2 GD Ex d IIC Gb Ex tb IIC Gb T85°C (-20°C ≤ Ta ≤ +60°C) IP68

Variation 1.3

An alternative sensing capsule operating on temperature.

Variation 1.4

Mechanical changes to the external opening mechanism.

16 Report Number

Baseefa Certification Report GB/BAS/ATR 10.036790

17 Special Conditions for Safe Use

None additional to those listed previously

18 Essential Health and Safety Requirements

Compliance with the Essential Health and Safety Requirements is not affected by this variation.

19 Drawings and Documents

Number	Issue	Date	Description
A24 BF 001 Sheets 1 to 4	01	07.04.10	G.A. Flameproof Pressure Switch and Options.

These drawings are common to and held with IECEx BAS 07.0096X

Pictorial Index

PRESSURE SWITCHES

HIGH RANGE



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HIGH PROOF
HIGH RANGE



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BELLOWS



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LOW RANGE



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HYDRAULIC
RANGE*



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FLANGED



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PRESSURE DIFFERENCE SWITCHES

HIGH RANGE



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HIGH PROOF
HIGH RANGE



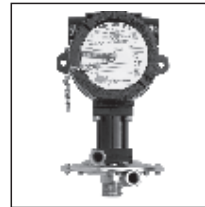
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HIGH RANGE
DP



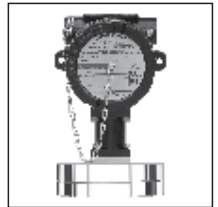
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LOW RANGE



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LOW ΔP
HIGH PROOF



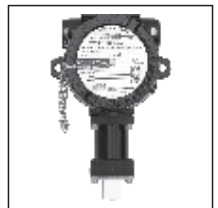
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VACUUM SWITCHES



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COMPOUND SWITCHES



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TEMPERATURE SWITCHES



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*Hydraulic ranges are ranges typically from 2 bar to 400 bar, used in oil applications. However, these switches can be used for other media depending on wetted parts compatibility.

HOW TO USE this section

Due to the variety in product types and their salient features, catalogue page formats may vary. But generally the following format is adhered to.

Elements appearing on each page will be:

1. Product family / series - A product family / series will appear on the outside page corner, depending on the left / right hand page, and will be in large bold type.
2. Product section - will appear immediately following the product family / series at top of the page and will be in bold type.
3. Features - will appear next to product description & will enlist only the major attributes.
4. Pressure capsule details - will show the construction of the pressure capsule and all its internal parts. If the process / working medium is variable, the wetted parts will

be mentioned in italics. If the wetted parts are unique, the material of construction (MOC) will be mentioned alongside in brackets. Where the material of construction is not specified, it will vary and the options are to be selected by the user considering the compatibility of the process / working medium. Modifications can be made to suit any particular medium, if the answer for your needs is not in the standard MOC listed. Products for which process / working medium is predefined, pressure capsule details are not provided (e.g as in case of comparison test pump). Pressure capsule details of accessories are not given.

5. Installation drawing - will show the typical installation dimensions of products as they exist in their standard forms. The dimensions are mentioned in millimetres and also in inches to facilitate the user. The dimensions of accessories will have to be added to these to arrive at any particular general arrangement (GA) drawings. The

1 ● **FC HIGH PRESSURE RANGES**

2

Large Flamepaths for better safety
Internal ground screw
Robust Snap action microswitches for reliable switching
Lock Screw for stable set-points
Large Sensing area for better sensitivity
Nonmetallic diaphragms for minimal drift
Large Springs for finer set-points
Cover chained to main body
Separate Terminal block for safe wiring

3

Approximate Weight :
Pressure switches with Aluminium enclosure : 1.87 Kg.
Pressure switches with Grey CI enclosure : 4.27 Kg.
Pressure switches with SS enclosure : 4.42 Kg.

Electrical Connection :

10 ● **Some Applications :**
Used in hazardous areas for applications like fire fighting systems, LPG bottling plants, etc. For any type of corrosive and non-corrosive gases and fluids.

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HIGH PRESSURE RANGES FC

7

4

PRESSURE CAPSULE DETAILS

No. Description
1. High Pressure Port (SS316)
2. Housing Plate (SS316)
3. Teflon O-Ring
4. SS 316 Ring
5. Diaphragm (Teflon)
6. Conical Plunger

Note - wetted parts are mentioned in italics.

INSTALLATION DRAWING

145.0 (5.71)
125.0 (4.96)
205.0 (8.12)
148.0 (5.82)
Cable Entry (1/2" NPTF) (Options Avail.)
Ø7 (Ø 0.27), Mounting Holes, 2nos
Pressure Port 1/4" BSP(F) Std. (Options Avail.)
110.0 (4.33)
26.0 (1.02)
A/F 19 (A/F 0.74)
APPROX. DIMENSIONS IN mm inches

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HOW TO USE this section

dimensions are approximate and for precise dimensions, where mounting space is restricted, the user may contact the nearest sales office. Installation drawings of only fast moving accessories are given.

6. Photos - will appear on the relevant top of the page for products. If there are mounting variations / styles, all the styles for standard products will appear for easy identification. Options, if included in the photograph, are for demonstration only, and are not a part of the standard equipment. For accessories, the photos are not given due to the sheer variety and range available.

7. Logo - will appear on right hand top of page to identify the manufacturer.

8. Characteristics - Range tables and their relevant data, e.g the range covered, the differentials and maximum working pressures will generally appear on the right hand page. Additional technical details will also be mentioned, wherever required, on the right hand side of the page.

9. Ordering guide - A guide as to how to order the particular series' variations will appear on right hand bottom of the page. Only the variations available within a particular product family / series will appear here. Any additional accessories or modifications required for the product need to be mentioned in text by the user.

10. Some applications - will appear at the bottom left of the page. This is for easy understanding of the specific use of the switch.

11. Numerous combinations are possible when pressure switches are provided with accessories like chemical seals, snubbers, remote seals, pipe mounting brackets, combination of switches mounted in a panel etc. Users are requested to provide the details of accessories required in text / drawings, as separate identification codes are provided for pressure switches fitted and supplied with accessories.

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FC HIGH PRESSURE RANGES

RANGE SELECTION TABLE

Range Code	Range bar (psi) (0.97 - 3.09)	Differential* bar (psi)	Maximum Working Pressure bar (psi) (72.52)
		Approximate Maximum for "A1" microswitch	
LP	0.067 - 0.213 (0.97 - 3.09)	0.02 (0.29)	5 (72.52)
LPS	0.1 - 0.5 (1.45 - 7.25)	0.08 (1.16)	5 (72.52)
H01	0.1 - 1.0 (1.45 - 14.50)	0.10 (1.45)	12 (174.05)
H02	0.1 - 1.5 (1.45 - 21.76)	0.12 (1.74)	12 (174.05)
H03	0.2 - 2.6 (2.90 - 37.71)	0.15 (2.17)	12 (174.05)
H04	0.2 - 3.6 (2.90 - 52.21)	0.20 (2.90)	12 (174.05)
H07	0.5 - 7.0 (7.25 - 101.50)	0.20 (2.90)	12 (174.05)
H10	0.5 - 10.0 (7.25 - 145.037)	0.40 (5.80)	25 (362.6)
H15	1.0 - 15.0 (14.5 - 217.56)	0.50 (7.25)	25 (362.6)
H30	5.0 - 25.0 (72.52 - 362.6)	1.0 (14.5)	35 (507.63)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)
 * Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

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HOW TO ORDER HIGH RANGE FLAMEPROOF PRESSURE SWITCHES

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Material Allocation	Pressure Switch Classification	Cable Entry Size	Switch Type	Diaphragm (Values in bar)	Microswitch Type	Material Size	Diaphragm
FC	FC = Flameproof pressure switch, ATEX & IECEx approved. All Approvals, with CE mark, are per (S)IEC 60079-1 for Gas, SIL 1C	1 = A1 head 1/2" NPT threads 2 = A1 head 3/4" NPT threads 3 = A1 head M20 x 1.5 threads 4 = Grey CI threads 5 = Grey CI head, 1/2" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" threads 8 = SS head 1/2" NPT threads 9 = SS head 1/2" NPT threads	P1 = Switch, fixed differential without scale P2 = Pressure switch, fixed differential with scale in bar P3 = Pressure switch, fixed differential with scale in psi	LP = (0.067 - 0.213) LPS = (0.1 - 0.5) H01 = (0.1 - 1.0) H02 = (0.1 - 1.5) H03 = (0.2 - 2.6) H04 = (0.2 - 3.6) H07 = (0.5 - 7.0) H10 = (0.5 - 10.0) H15 = (1.0 - 15.0) H30 = (5.0 - 25.0)	A1 = General purpose rated at 5A, 250VAC sealed to ceramic A2 = Hermetically sealed to ceramic A3 = gold plated contacts for low voltage applications A4 = micro comparator A5 = for high DC range applications with adjustable setpoint A6 = General purpose switching elements A7 = 2SPDT A8 = General purpose rated at 5A, 250VAC A9 = General purpose microswitch rated at 5A, 250VAC Please refer page 49, 200 for more microswitch details. Please refer note under 228, 2, 227 for more range selection table	S1 = SS316 / 1/2" BSP(F) S2 = SS316 / 1/2" NPT(F) S3 = SS316 / 1/2" BSP(F) S4 = SS316 / 1/2" NPT(F) S5 = Hastelloy C / 1/2" BSP(F) S6 = Hastelloy C / 1/2" NPT(F) S7 = Titanium / 1/2" BSP(F) S8 = Titanium / 1/2" NPT(F) S9 = Inconel	0 = Neoprene 1 = Teflon 2 = SS 316L 3 = Hastelloy C 4 = Inconel 5 = Titanium 6 = Titanium 7 = Inconel 8 = Inconel 9 = Inconel

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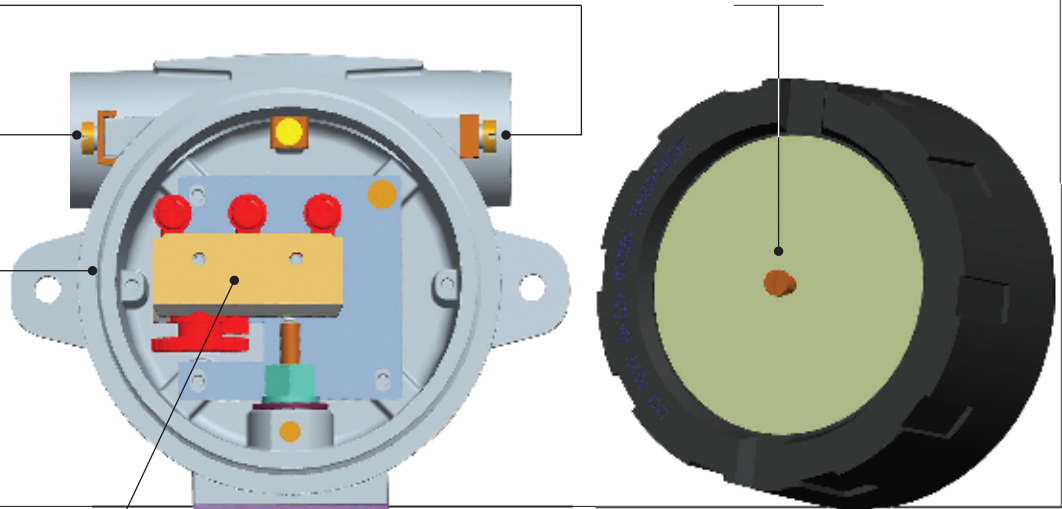
Switch Construction

a) Flameproof Head (Casing + Cover)

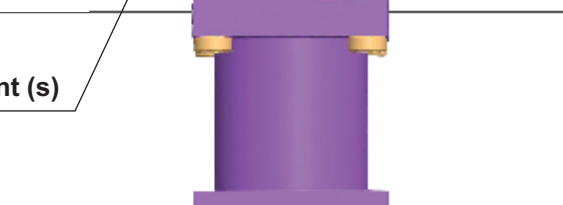
Cable Entry

Casing

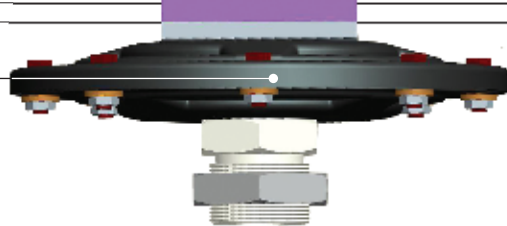
Cover



b) Electrical Element (s)



c) Pressure Capsule



The versatile construction of FC series flameproof switches can be configured to suit applications, by selecting the following main subassemblies / components :

a) The flameproof head

FC 1, 2, 3: Aluminium flameproof enclosure for Gas group IIA, IIB, IIC

FC 4, 5, 6: Grey Cast Iron enclosure for Gas group I for mines

FC 7, 8, 9: Stainless Steel enclosure for highly corrosive atmospheres (Gas group IIC).

The cable entries in these flameproof heads can be offered in one of the following thread sizes, to suit appropriate cable diameter :

- ½" NPT F
- ¾" NPT F
- M20 X 1.5

b) The electrical element (s) :

Choice of electrical elements to suit end use are offered, like :

- A1 : General purpose applications
- A2 : Hermetically sealed for corrosive environments
- A3 : gold plated contacts for low voltage applications
- A4 : DPDT configuration
- A5 : for high DC ratings
- A6 : elements with adjustable deadband
- A7 : 2 SPDT switching elements

It is possible to have more options of electrical elements not published here, to suit individual end use.

The deadband (or hysteresis / on-off differential) of the switches will change with the change of the electrical element (s). The approximate values for each range (for standard microswitches offered) are published in this catalogue

c) The pressure capsule :

To suit the setpoints , the working media and the function of the switch in the application:

High pressure ranges
(typically from 0.067 barg to 25 barg)

Low pressure ranges
(typically from 1.5 mbarg to 350 mbarg)

High range Pressure difference
(typically from 0.1 barg to 25 barg)

Low range pressure difference
(typically from 1.5 mbarg to 350 mbarg)

Vacuum
(typically from 760 mm Hg to atmospheric pressure)

Hydraulic pressure ranges
(typically from 0.5 barg to 400 barg)

The pressure capsule can be modified to take high proof pressures [typically 100 bar for high and low pressure switches, or pressure difference switches (from high pressure side)].

Several accessories like chemical seals, pipe mounting brackets etc can be supplied with these switches to suit the media to be sensed. All of these are not listed, though most popular ones can be found on pages 322 through 332.

Please do get in touch with us for any of your applications, not addressed in this catalogue. We would be glad to offer you a solution.

Product Selection Guide

High Range Pressure Switches High Proof High Range Pressure Switches High Range Bellows Pressure Switches



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Switch type	High range pressure	High proof high range	Bellows
Repeatability* (% FSR)	± 1	± 1	± 2
Range covered	0.067 bar to 25 bar	0.1 bar to 25 bar	0.1 bar to 100 bar
Enclosure Protection	IP 66		
Enclosure Material	FC 1, 2, 3 models (gas group IIC) : Diecast aluminium FC 4, 5, 6 models (gas group I) : Grey cast iron FC 7, 8, 9 models (gas group IIC) : Stainless Steel		
WETTED PARTS	sensing element Standard Optional	Diaphragm nylon reinforced neoprene diaphragm Teflon, SS316L, Hastelloy C, Monel, Titanium, Tantalum, Inconel	Bellows SS316L
	Pressure housing Standard Optional	Hastelloy C, Monel	SS 316
Other Wetted Parts			
Optional wetted parts through chem. seal	SS316, Hastelloy B2, Hastelloy C4, Hastelloy C22, Hastelloy C276, Inconel Alloy 600, Monel Alloy 400, Monel Alloy K500, Nickel, Platinum, Tantalum, Titanium, Zirconium, Silver, PTFE		
Temp. of working medium	For non-metallic diaphragm: 80°C maximum. For metallic diaphragm: 150°C maximum. For higher temperature, please use impulse tubing/chemical seals.		
Switching element	SPDT Snap action switch A1 : General purpose rated at 15A, 250 VAC, 0.2 A, 250 VDC resistive. Other microswitches with gold plated contacts, hermetically sealed etc. also available.		

Accessories can be supplied with most of the switches. Please consult sales office.

*Repeatability changes with switch configuration.

Product Selection Guide

Low Range Pressure Switches Hydraulic Pressure Switches Flanged Pressure Switches



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Low range pressure	Hydraulic	Flanged
± 2	± 2	± 1
1.5 mbar to 350 mbar	0.5 bar to 400 bar	0.1 bar to 200 bar
IP 66		
FC 1, 2, 3 models (gas group IIC) : Diecast aluminium FC 4, 5, 6 models (gas group I) : Grey cast iron FC 7, 8, 9 models (gas group IIC) : Stainless Steel		
Diaphragm nylon reinforced neoprene diaphragm Teflon, SS316L	Diaphragm SS316L Teflon, Neoprene, Hastelloy C, Monel, Titanium, Tantalum, Inconel	Diaphragm SS316L Teflon, Neoprene, Hastelloy C, Monel, Titanium, Tantalum
SS 316		Flange SS316L Hastelloy C, Titanium, Monel, Tantalum
Al, Neoprene, SS, Nitrile	Viton / Teflon	Teflon
For non-metallic diaphragm: 80°C maximum. For metallic diaphragm: 150°C maximum. For higher temperature, please use impulse tubing/chemical seals.		
SPDT Snap action switch A1 : General purpose rated at 15A, 250 VAC, 0.2 A, 250 VDC resistive. Other microswitches with gold plated contacts, hermetically sealed etc. also available.		

Product Selection Guide

High Range Pressure Difference Switches High Proof High Range Pressure Difference Switches High Range DP Pressure Difference Switches



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Switch type	High range ?p	High proof high range ?p	High range DP
Repeatability* (% FSR)	± 1	± 1	± 1
Range covered	0.1 bar to 3.6 bar	0.1 bar to 3.6 bar	0.1 bar to 25 bar
Enclosure Protection	IP 66		
Enclosure Material	FC 1, 2, 3 models (gas group IIC) : Diecast aluminium FC 4, 5, 6 models (gas group I) : Grey cast iron FC 7, 8, 9 models (gas group IIC) : Stainless Steel		
WETTED PARTS	sensing element Standard Diaphragm Optional nylon reinforced neoprene diaphragm		
	Teflon, SS316L	Teflon	Teflon, SS316L, Monel
	Pressure housing Standard Aluminium Optional SS 316	SS 316	Aluminium SS 316, Monel
	Other Wetted Parts	Teflon, SS 316	Teflon, SS 316
Optional wetted parts through chem. seal			
Temp. of working medium	For non-metallic diaphragm: 80°C maximum. For metallic diaphragm: 150°C maximum. For higher temperature, please use impulse tubing/chemical seals.		
Switching element	SPDT Snap action switch A1 : General purpose rated at 15A, 250 VAC, 0.2 A, 250 VDC resistive. Other microswitches with gold plated contacts, hermetically sealed etc. also available.		

Accessories can be supplied with most of the switches. Please consult sales office.

*Repeatability changes with switch configuration.

Product Selection Guide

Low Range Pressure Difference Switches High Proof Low Range Pressure Difference Switches Vacuum Switches



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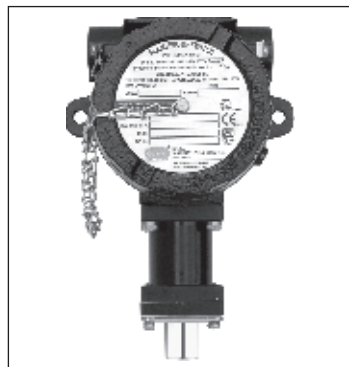


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Low range ?p	High proof low ?p	Vacuum
± 2	± 2	± 2
1.5 mbar to 350 mbar	5 mbar to 350 mbar	760 mmHg to 100 mmHg
IP 66		
FC 1, 2, 3 models (gas group IIC) : Diecast aluminium FC 4, 5, 6 models (gas group I) : Grey cast iron FC 7, 8, 9 models (gas group IIC) : Stainless Steel		
Diaphragm nylon reinforced neoprene diaphragm Teflon		
SS 316	SS 316	Aluminium SS 316
Al, Neoprene, SS, Nitrile, M.S.	Teflon / SS 316 / Neoprene	SS 316, Teflon
For non-metallic diaphragm: 80°C maximum. For metallic diaphragm: 150°C maximum. For higher temperature, please use impulse tubing/chemical seals.		
SPDT Snap action switch A1 : General purpose rated at 15A, 250 VAC, 0.2 A, 250 VDC resistive. Other microswitches with gold plated contacts, hermetically sealed etc. also available.		

Product Selection Guide

Compound Switches Temperature Switches



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Switch type	Compound	Temperature	
Repeatability* (% FSR)	± 2	± 1	
Range covered	-1 bar to 3.6 bar	25°C to 215°C	
Enclosure Protection	IP 66		
Enclosure Material	FC 1, 2, 3 models (gas group IIC) : Diecast aluminium FC 4, 5, 6 models (gas group I) : Grey cast iron FC 7, 8, 9 models (gas group IIC) : Stainless Steel		
WETTED PARTS	sensing element Standard Optional	Diaphragm nylon reinforced neoprene diaphragm teflon	Bulb/probe Brass
	Pressure housing Standard Optional	SS 316	
	Other Wetted Parts	SS, Teflon	
	Optional wetted parts through chem. seal		
Temp. of working medium	For non-metallic diaphragm: 80°C maximum. For metallic diaphragm: 150°C maximum. For higher temperature, please use impulse tubing/chemical seals.		
Switching element	SPDT Snap action switch A1 : General purpose rated at 15A, 250 VAC, 0.2 A, 250 VDC resistive. Other microswitches with gold plated contacts, hermetically sealed etc. also available.		

Accessories can be supplied with most of the switches. Please consult sales office.

*Repeatability changes with switch configuration.

Flameproof Temperature Switch



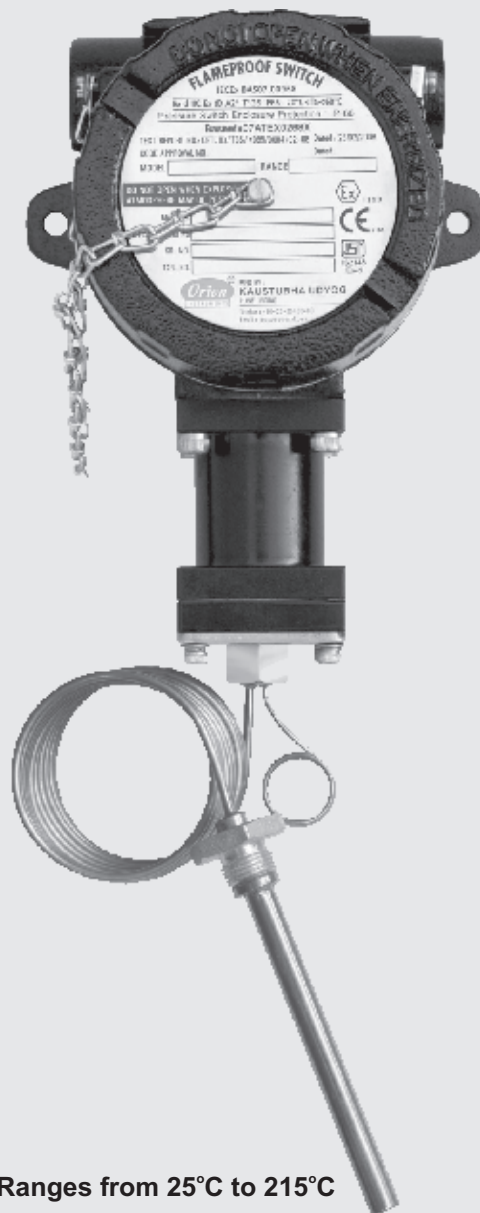
APPROVED



with
IECEX
CoC

CCOE
approved

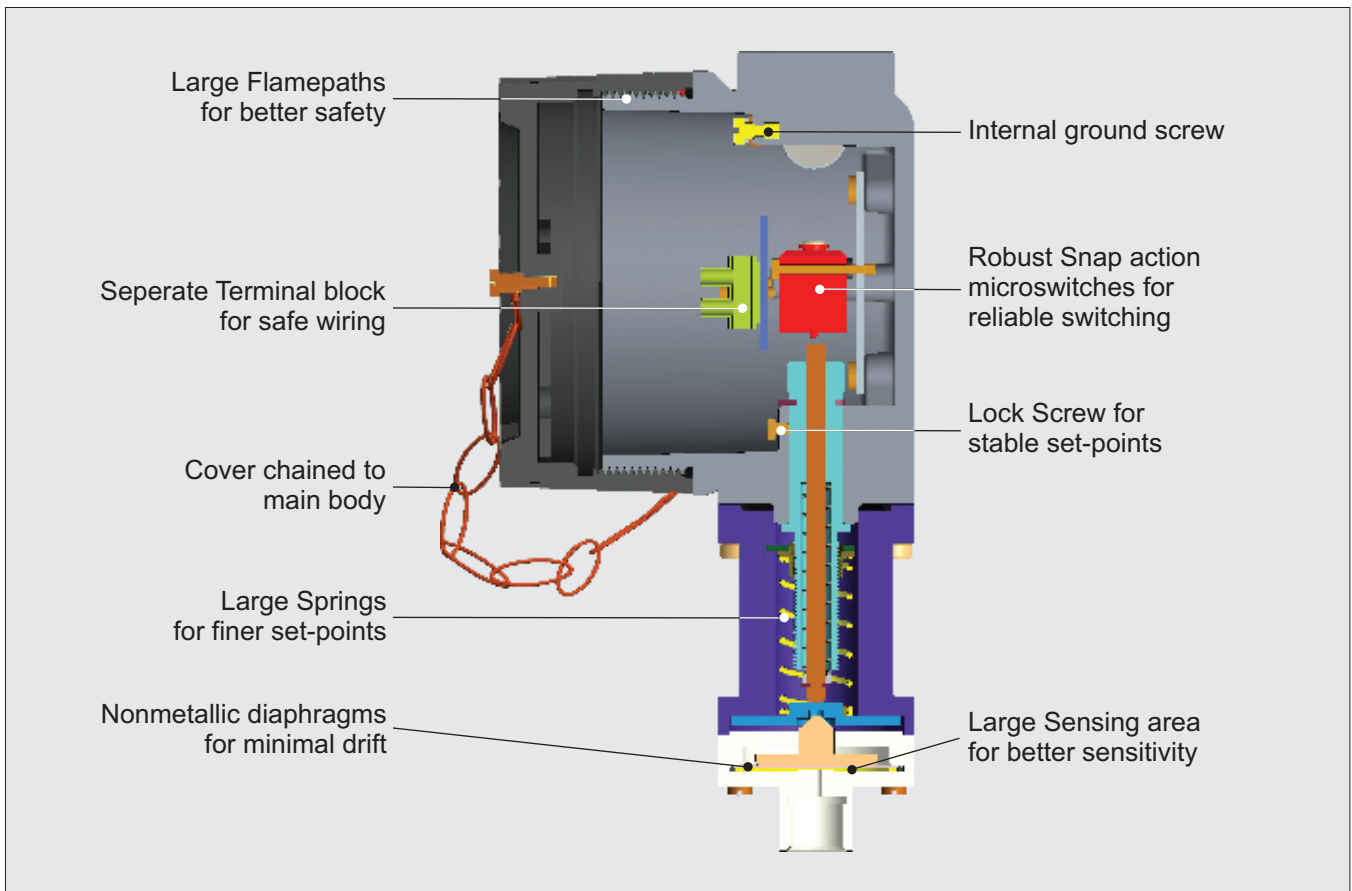
KLPL
approved



Temperature Ranges from 25°C to 215°C

Please refer page no. 74 for Temperature Switch details

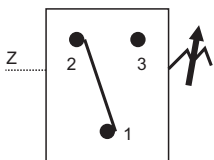
FC HIGH PRESSURE RANGES



Approximate Weight :

- Pressure switches with Aluminium enclosure : 1.87 Kg.
- Pressure switches with Grey CI enclosure : 4.27 Kg.
- Pressure switches with SS enclosure : 4.42 Kg.

Electrical Connection :

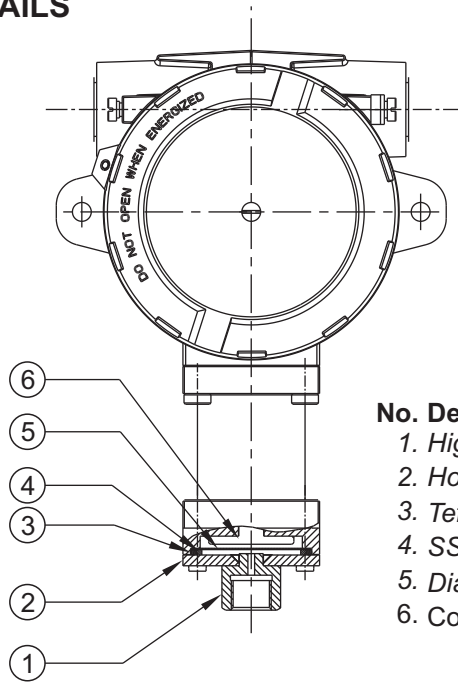


Some Applications :

Used in hazardous areas for applications like fire fighting systems, LPG bottling plants, etc. For any type of corrosive and non-corrosive gases and fluids.



PRESSURE CAPSULE DETAILS

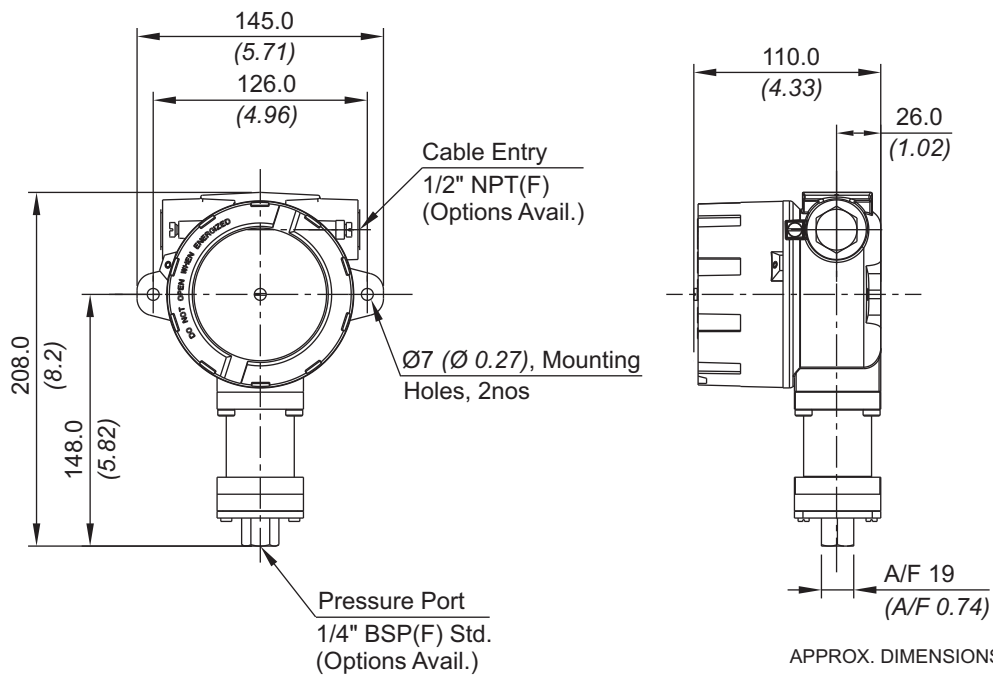


No. Description

1. High Pressure Port (SS316)
2. Housing Plate (SS316)
3. Teflon® O-Ring
4. SS 316 Ring
5. Diaphragm (Teflon®)
6. Conical Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC HIGH PRESSURE RANGES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
LP	0.067 - 0.213 (0.97 - 3.09)	0.02 (0.29)	5 (72.52)
LP5	0.1 - 0.5 (1.45 - 7.25)	0.08 (1.16)	5 (72.52)
H01	0.1 - 1.0 (1.45 - 14.50)	0.10 (1.45)	12 (174.05)
H02	0.1 - 1.5 (1.45 - 21.76)	0.12 (1.74)	12 (174.05)
H03	0.2 - 2.6 (2.90 - 37.71)	0.15 (2.17)	12 (174.05)
H04	0.2 - 3.6 (2.90 - 52.21)	0.20 (2.90)	12 (174.05)
H07	0.5 - 7.0 (7.25 - 101.50)	0.20 (2.90)	12 (174.05)
H10	0.5 - 10.0 (7.25 - 145.037)	0.40 (5.80)	25 (362.6)
H15	1.0 - 15.0 (14.5 - 217.56)	0.50 (7.25)	25 (362.6)
H30	5.0 - 25.0 (72.52 - 362.6)	1.0 (14.5)	35 (507.63)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HIGH RANGE PRESSURE SWITCHES

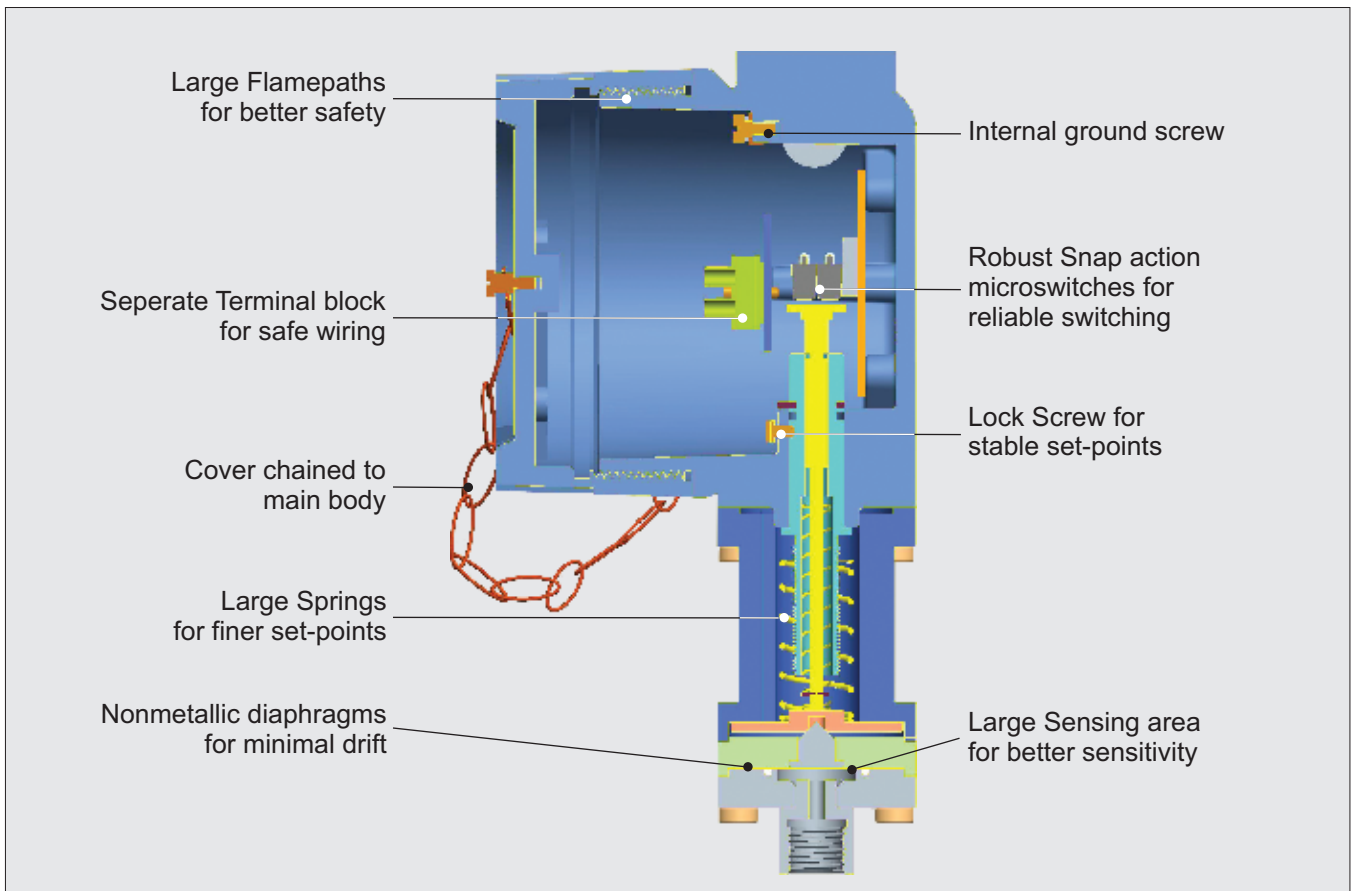
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	P1 = pressure switch, fixed differential without scale P2 = pressure switch, fixed differential with scale in bar P3 = pressure switch, fixed differential with scale in psi	LP = (0.067 - 0.213) LP5 = (0.1 - 0.5) H01 = (0.1 - 1.0) H02 = (0.1 - 1.5) H03 = (0.2 - 2.6) H04 = (0.2 - 3.6) H07 = (0.5 - 7.0) H10 = (0.5 - 10.0) H15 = (1.0 - 15.0) H30 = (5.0 - 25.0)	A1 = General purpose microswitch rated at 15 A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5 A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) H1 = Hastelloy C / 1/4" BSP(F) H2 = Hastelloy C / 1/4" NPT(F) N1 = Monel / 1/4" BSP(F) N2 = Monel / 1/4" NPT(F)	0 = Neoprene 1 = Teflon 2 = SS 316L 3 = Hastelloy C 4 = Monel 5 = Titanium 6 = Tantalum 7 = Inconel

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	P1	H01	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

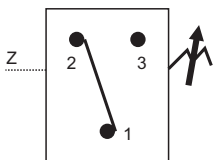
FC HIGH PROOF HIGH RANGE SWITCHES



Approximate Weight :

Pressure switches with Aluminium enclosure : 1.87 Kg.
 Pressure switches with Grey CI enclosure : 4.27 Kg.
 Pressure switches with SS enclosure : 4.42 Kg.

Electrical Connection :

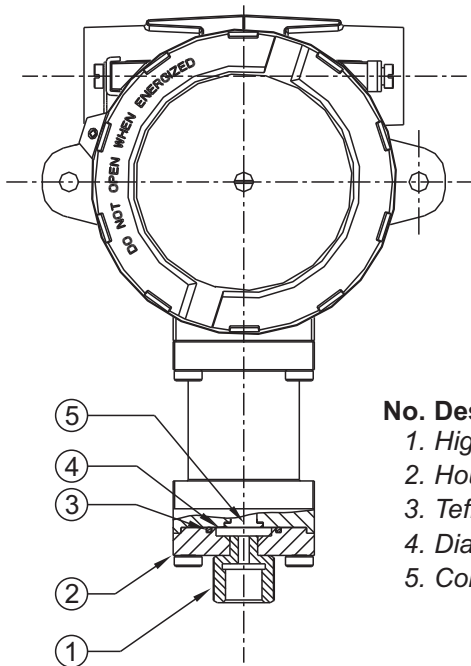


Some Applications :

High pressure gas handling systems, fire fighting systems where the maximum pressure is high and the tripping value is low.



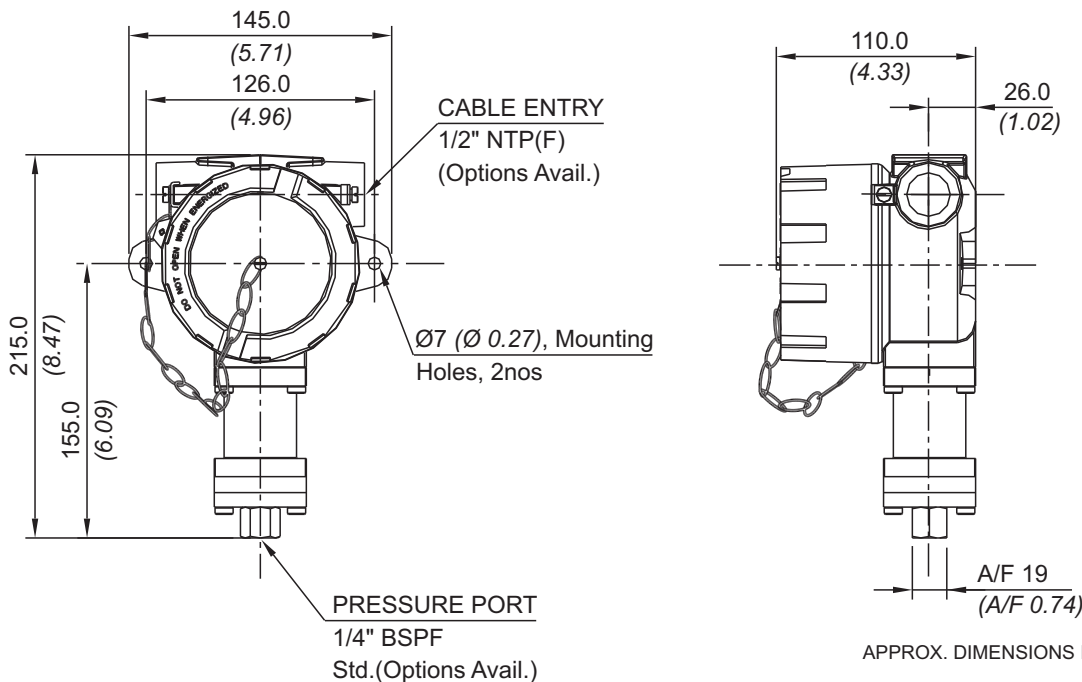
PRESSURE CAPSULE DETAILS



- No. Description**
1. High Pressure Port
 2. Housing Plate
 3. Teflon® O-Ring
 4. Diaphragm
 5. Conical Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC HIGH PROOF HIGH RANGE SWITCHES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
P01	0.1 - 1.0 (1.45 - 14.50)	0.20 (2.9)	70 (1015.26)
P02	0.1 - 1.5 (1.45 - 21.76)	0.20 (2.9)	70 (1015.26)
P03	0.2 - 2.6 (2.90 - 37.71)	0.30 (4.35)	70 (1015.26)
P04	0.2 - 3.6 (2.90 - 52.21)	0.40 (5.80)	70 (1015.26)
P07	0.5 - 7.0 (7.25 - 101.50)	0.50 (7.25)	70 (1015.26)
P10	0.5 - 10.0 (7.14 - 142.86)	0.80 (11.6)	70 (1015.26)
P15	1.0 - 15.0 (14.29 - 214.29)	1.50 (23.2)	70 (1015.26)
P30	5.0 - 25.0 (71.43 - 357.14)	1.50 (23.2)	70 (1015.26)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HIGH PROOF HIGH RANGE PRESSURE SWITCHES

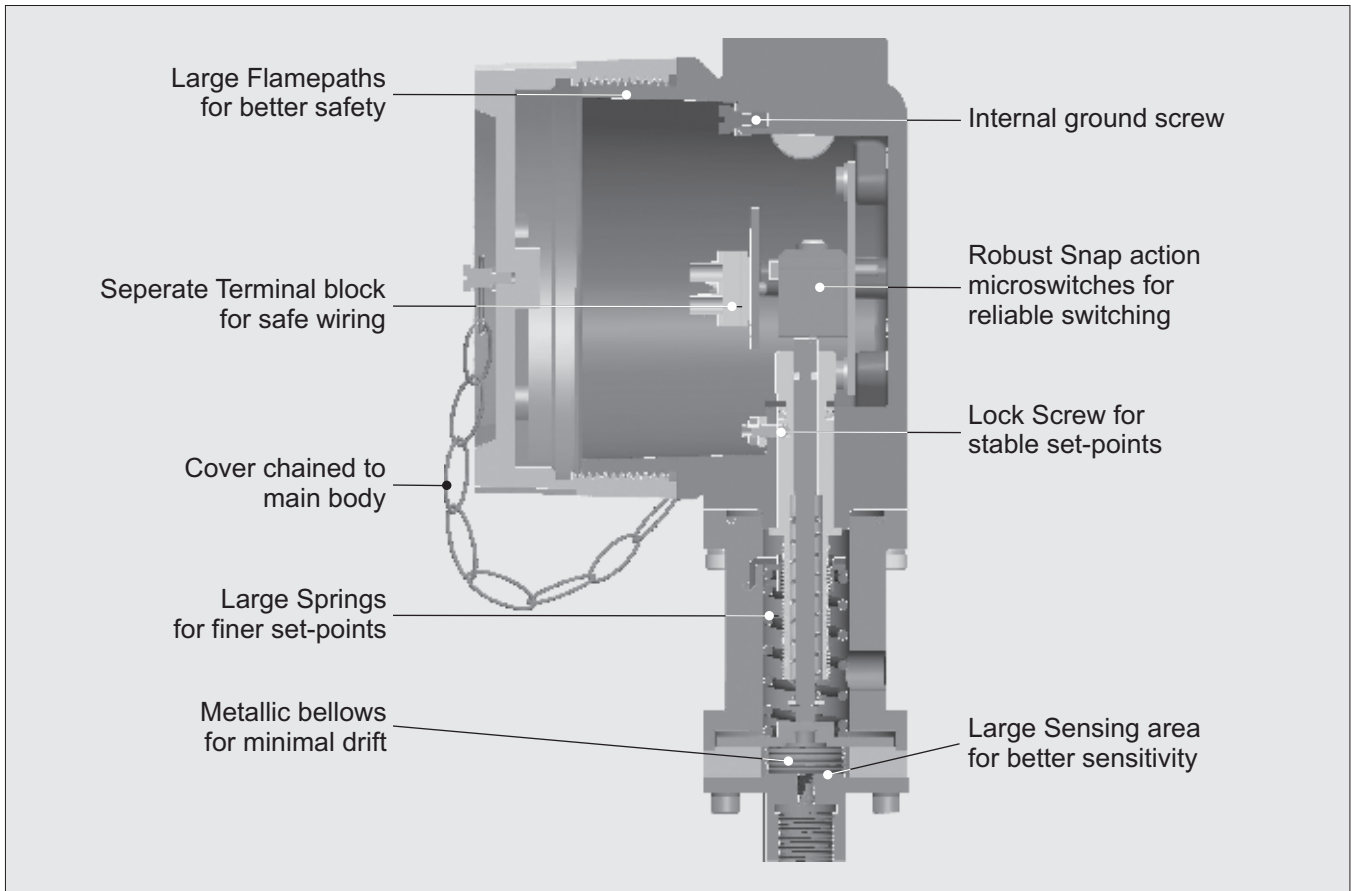
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Model	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	P 1 = pressure switch, fixed differential without scale P 2 = pressure switch, fixed differential with scale in bar P 3 = pressure switch, fixed differential with scale in psi	P01 = (0.1 - 1.0) P02 = (0.1 - 1.5) P03 = (0.2 - 2.6) P04 = (0.2 - 3.6) P07 = (0.5 - 7.0) P10 = (0.5 - 10.0) P15 = (1.0 - 15.0) P30 = (5.0 - 25.0)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC * Some microswitches may not be available for particular ranges. Please check with sales office. Please refer page no. 230 for more microswitch options	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F)	0 = Neoprene 1 = Teflon 2 = SS 316L

eg. A high proof high range flameproof switch with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, fixed differential without scale, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & SS316L diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
□	FC	1	P1	P01	A1	S1	2

Please specify full model number to avoid ambiguity.

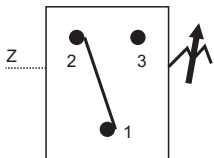
FC HIGH RANGE BELLOWS SWITCHES



Approximate Weight :

Pressure switches with Aluminium enclosure : 1.92 Kg.
 Pressure switches with Grey CI enclosure : 4.32 Kg.
 Pressure switches with SS enclosure : 4.45 Kg.

Electrical Connection :



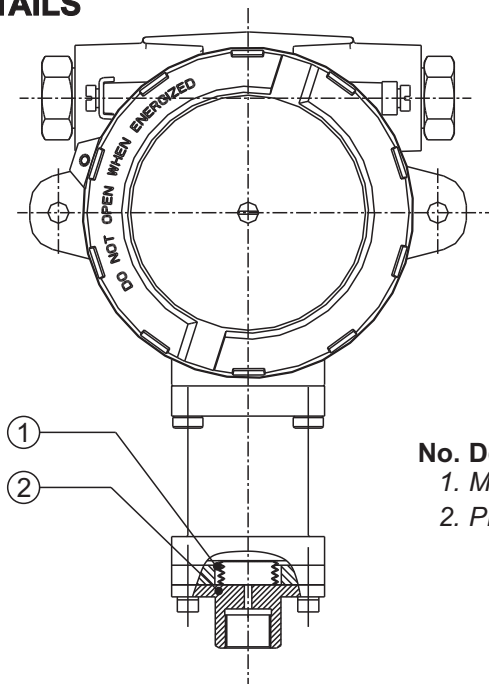
Some Applications :

For cryogenic applications.

HIGH RANGE BELLOWS SWITCHES FC



PRESSURE CAPSULE DETAILS

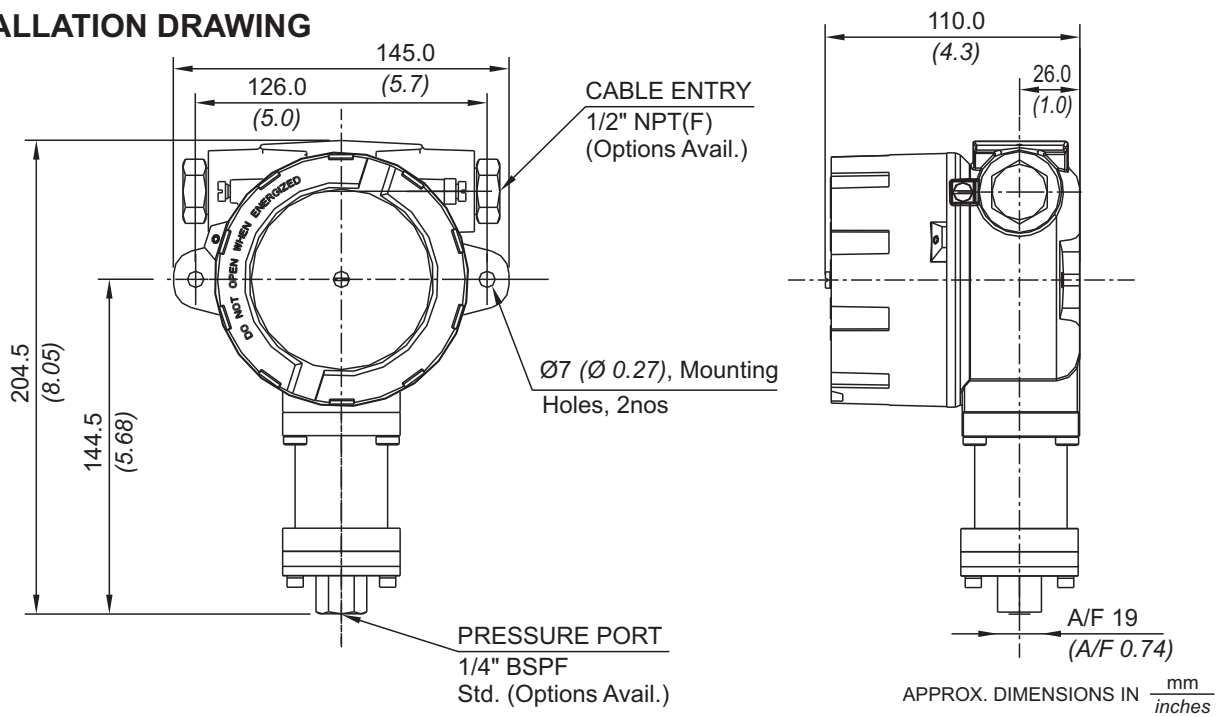


No. Description

- 1. Metallic Bellow
- 2. Pressure Housing

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



APPROX. DIMENSIONS IN $\frac{\text{mm}}{\text{inches}}$

FC HIGH RANGE BELLOWS SWITCHES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
H01	0.1 - 1.0 (1.45 - 14.50)	0.10 (1.45)	12 (174.05)
H02	0.1 - 1.5 (1.45 - 21.76)	0.12 (1.74)	12 (174.05)
H03	0.2 - 2.6 (2.90 - 37.71)	0.17 (2.46)	12 (174.05)
H04	0.2 - 3.6 (2.90 - 52.21)	0.10 (1.45)	12 (174.05)
H07	0.5 - 7.0 (7.25 - 101.50)	0.20 (2.9)	12 (174.05)
H10	0.5 - 10.0 (7.25 - 145.037)	0.20 (2.9)	25 (362.6)
H15	1.0 - 15.0 (14.5 - 217.55)	0.50 (7.25)	25 (362.6)
H30	5.0 - 25.0 (72.52 - 362.6)	0.50 (7.25)	35 (507.63)
H4T	5 - 40 (72.52 - 580.15)	5 (72.52)	100 (1450.37)
H1H	10 - 100 (145.037 - 1450.37)	12 (174.05)	200 (2900.75)

*Minimum differential increases with setpoint (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HIGH RANGE BELLOWS PRESSURE SWITCHES

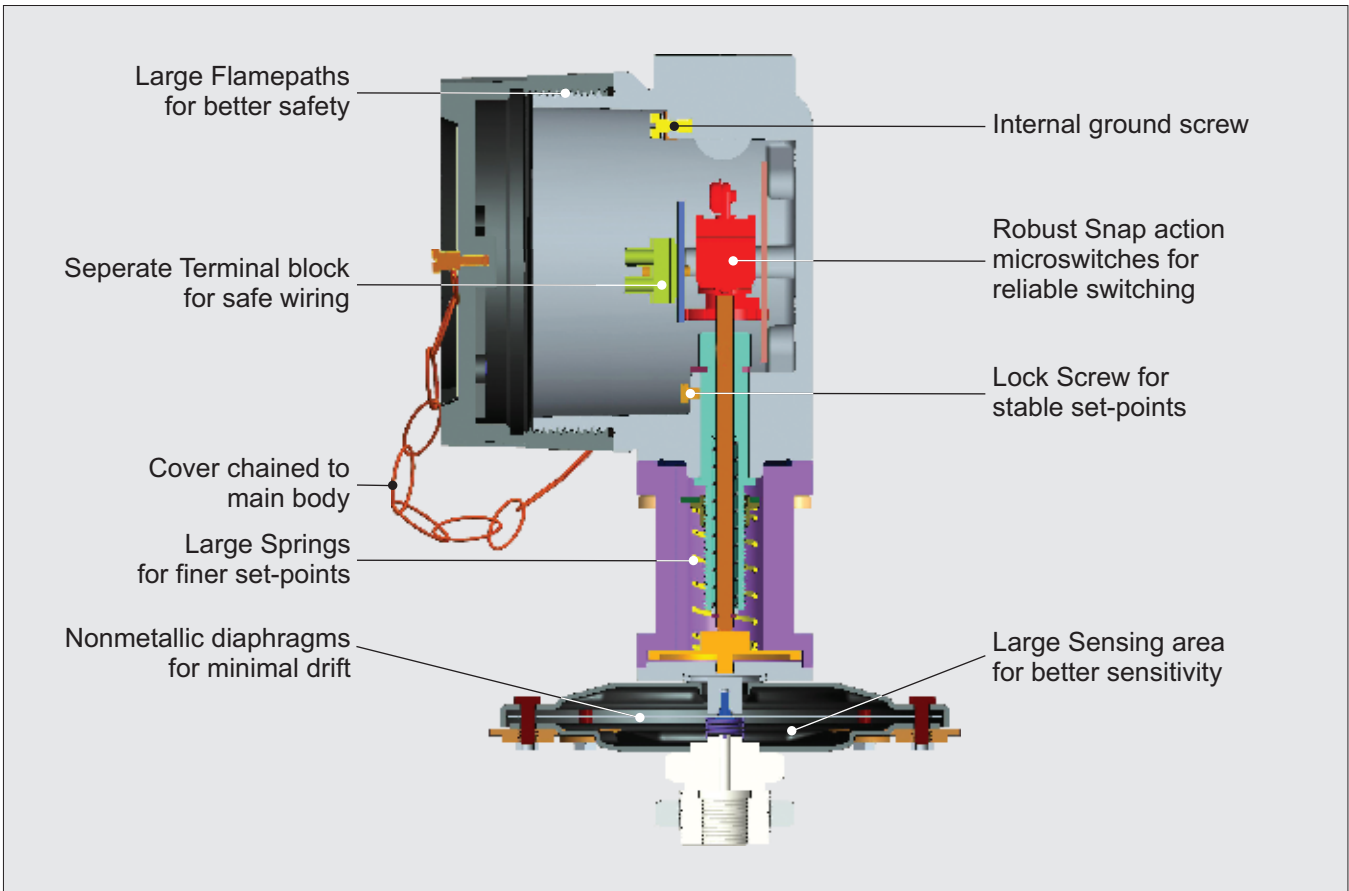
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material Size	Bellows Material
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	P1 = pressure switch, fixed differential without scale P2 = pressure switch, fixed differential with scale in bar P3 = pressure switch, fixed differential with scale in psi	H01 = (0.1 - 1.0) H02 = (0.1 - 1.5) H03 = (0.2 - 2.6) H04 = (0.2 - 3.6) H07 = (0.5 - 7.0) H10 = (0.5 - 10.0) H15 = (1.0 - 15.0) H30 = (5.0 - 25.0) H4T = (5 - 40) H1H = (10 - 100)	A1 = General purpose microswitch rated at 15 A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5 A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	B1 = SS316L / 1/4" BSP(F) B2 = SS316L / 1/4" NPT(F)	2 = SS 316L

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, Bellows pressure housing with 1/4" BSP port size & SS316L Bellows shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	P1	H01	A1	B1	2

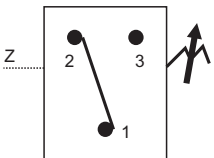
Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

FC LOW PRESSURE RANGES



Approximate Weight :

- Pressure switches with Aluminium enclosure : 2.2 Kg.
- Pressure switches with Grey CI enclosure : 4.6 Kg.
- Pressure switches with SS enclosure : 4.7 Kg.



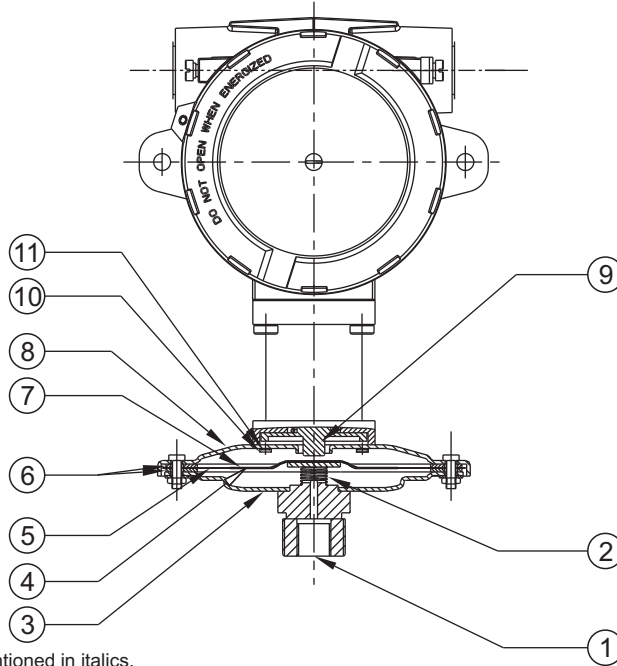
Electrical Connection :

Some Applications :

For loading & unloading of diesel tanks, clean rooms, air duct systems, ventilation systems, etc.



PRESSURE CAPSULE DETAILS



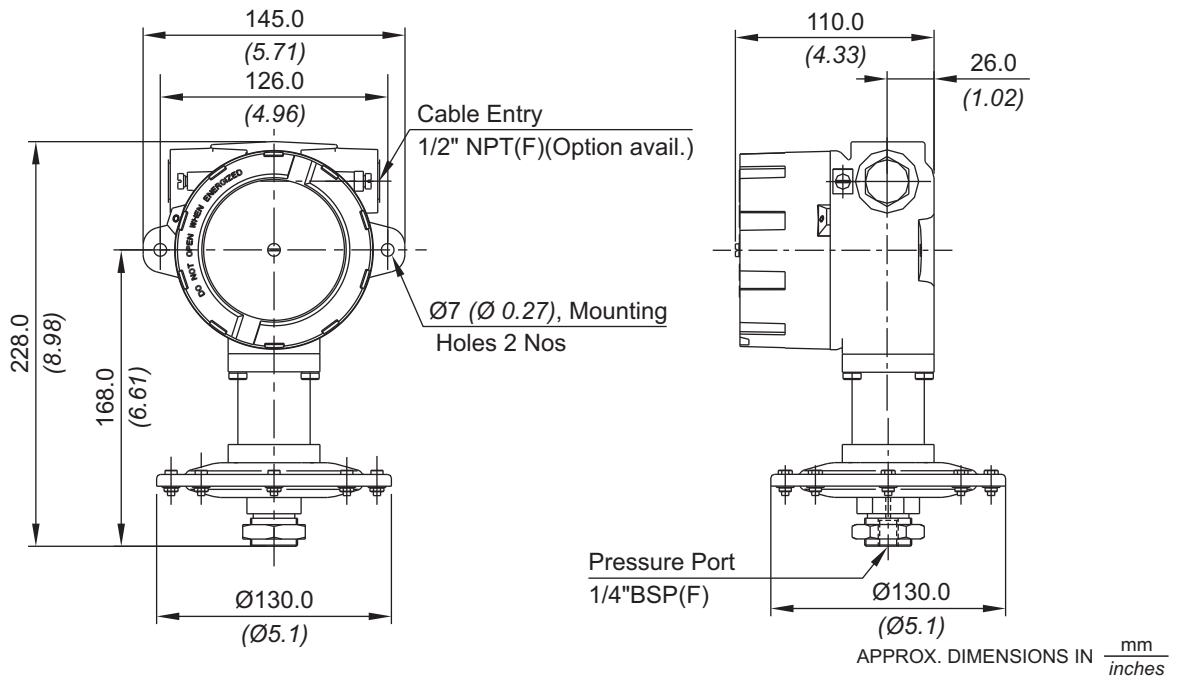
No. Description

1. Pressure port (S.S.)*
2. Support spring (S.S.)
3. Bottom flange (S.S.)
4. Support plate (Aluminium)
5. Diaphragm (Neoprene)
6. Gasket (Nitrile)
7. Top plate (Aluminium)
8. Top flange (S.S.)
9. Plunger (Aluminium)
10. Top flange screw (S.S.)
11. Sealing 'O' ring (Nitrile)

Note : *wetted parts* are mentioned in italics.

*Pressure port is brazed with flange

INSTALLATION DRAWING



FC LOW PRESSURE RANGES

RANGE SELECTION TABLE

Range Code	Range mbar ("wc)	Differential* mbar ("wc)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
L02	1.5 - 15 (0.602 - 6.021)	3 (1.204)	2 (29.00)
L03	5 - 25 (2.007 - 10.037)	5 (2.007)	2 (29.00)
L05	10 - 50 (4.015 - 20.073)	5 (2.007)	2 (29.00)
L10	10 - 100 (4.015 - 40.150)	5 (2.007)	2 (29.00)
L15	10 - 150 (4.015 - 60.22)	5 (2.007)	2 (29.00)
L25	20 - 250 (8.029 - 100.36)	10 (4.015)	2 (29.00)
L35	50 - 350 (20.073 - 140.52)	25 (10.04)	2 (29.00)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF LOW RANGE PRESSURE SWITCHES

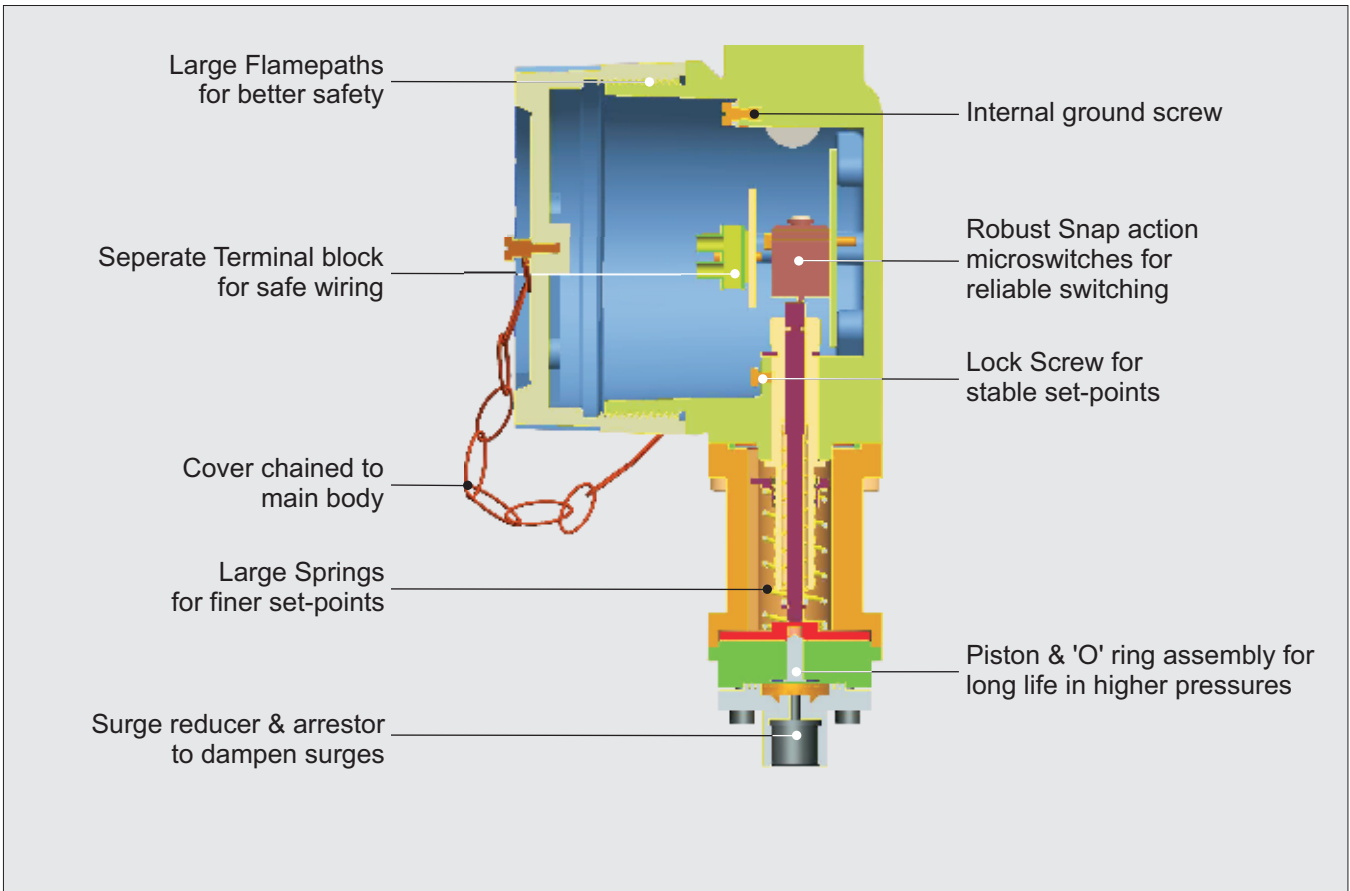
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in mbar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	P1 = pressure switch, fixed differential without scale P2 = pressure switch, fixed differential with scale in mbar P3 = pressure switch, fixed differential with scale in "wc	L02 = (1.5 - 15) L03 = (5 - 25) L05 = (10 - 50) L10 = (10 - 100) L15 = (10 - 150) L25 = (20 - 250) L35 = (50 - 350)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC * Some microswitches may not be available for particular ranges. Please check with sales office. Please refer page no. 230 for more microswitch options	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F)	0 = Neoprene 1 = Teflon 2 = SS316L

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 5 mbar to 25 mbar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	P1	L03	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

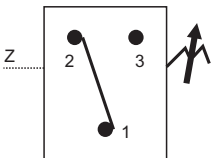
FC HYDRAULIC RANGES



Approximate Weight :

- Pressure switches with Aluminium enclosure : 1.95 Kg.
- Pressure switches with Grey CI enclosure : 4.35 Kg.
- Pressure switches with SS enclosure : 4.45 Kg.

Electrical Connection :

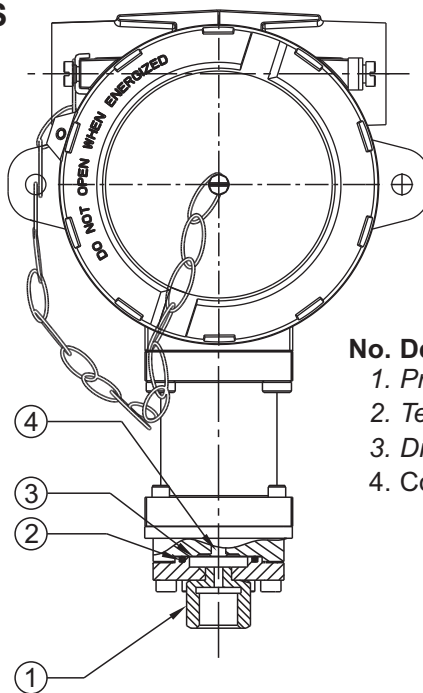


Some Applications :

For high pressure cylinder testing jigs, CNG/LPG gas skids, high pressure compressors, etc.



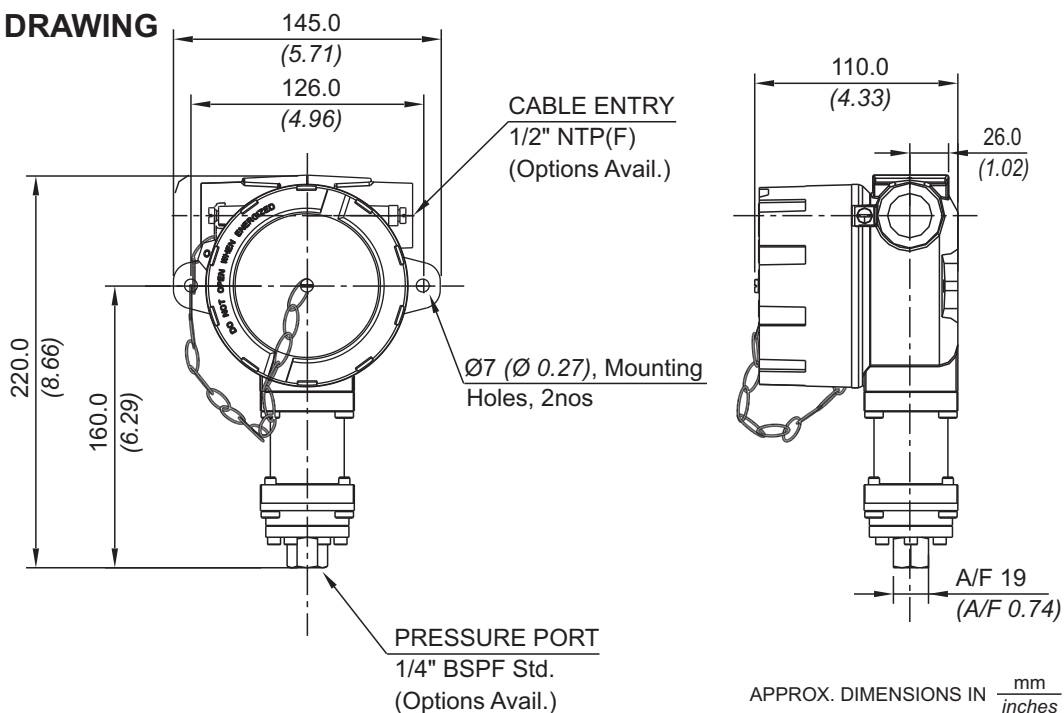
PRESSURE CAPSULE DETAILS



- No. Description**
1. Pressure Port
 2. Teflon® O-Ring
 3. Diaphragm
 4. Conical Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC HYDRAULIC RANGES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
H1T	0.5 - 10 (7.25 - 145.04)	0.5 (7.25)	150 (2175.00)
H2T	2 - 20 (29.00 - 290.08)	2 (29.00)	200 (2900.76)
H4T	5 - 40 (72.52 - 580.15)	5 (72.52)	200 (2900.76)
H1H	10 - 100 (145.04 - 1450.38)	12 (174.045)	200 (2900.76)
H2H	7 - 200 (101.53 - 2900.76)	24 (348.09)	400 (5801.52)
H4H	40 - 400 (580.15 - 5801.52)	70 (1015.27)	500 (7251.90)

* Minimum differential increases with setpoint (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HYDRAULIC RANGE PRESSURE SWITCHES

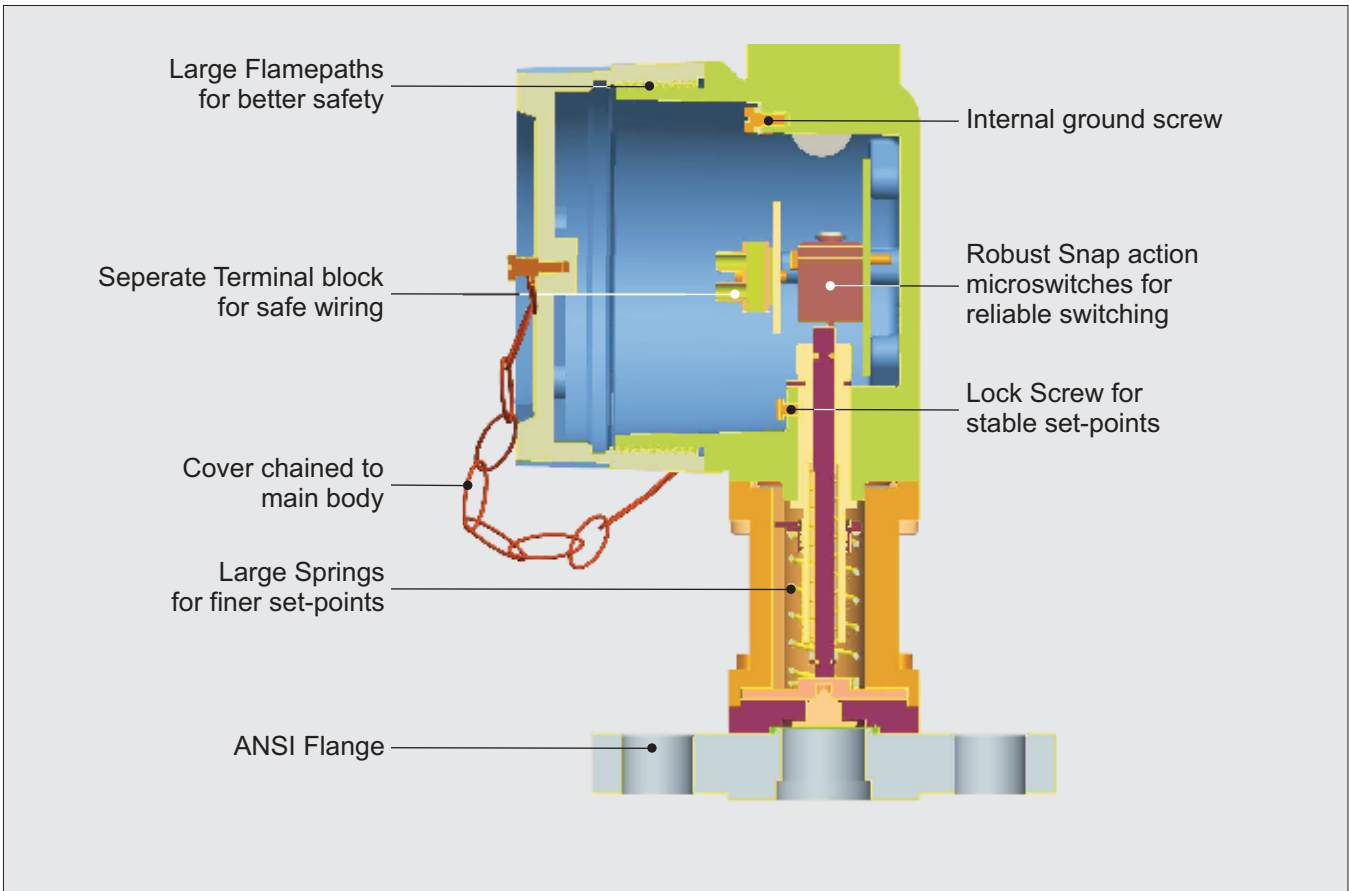
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	P 1 = pressure switch, fixed differential without scale P 2 = pressure switch, fixed differential with scale in bar P 3 = pressure switch, fixed differential with scale in psi	H1T = (0.5 - 10) H2T = (2 - 20) H4T = (5 - 40) H1H = (10 - 100) H2H = (7 - 200) H4H = (40 - 400)	A1 = General purpose microswitch rated at 15 A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A8 = General purpose microswitch rated at 5 A; 250 VAC A9 = General purpose microswitch rated at 5 A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F)	0 = Neoprene 1 = Teflon 2 = SS 316L 3 = Hastelloy C 4 = Monel 5 = Titanium 6 = Tantalum 7 = Inconel

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 5 bar to 40 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & SS316L diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	P1	H4T	A1	S1	2

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

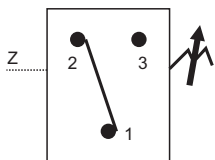
FC FLANGED PRESSURE SWITCHES



Approximate Weight :

Pressure switches with Aluminium enclosure : Varies with flange, please consult sales office
 Pressure switches with Grey CI enclosure : Varies with flange, please consult sales office
 Pressure switches with SS enclosure : Varies with flange, please consult sales office

Electrical Connection :

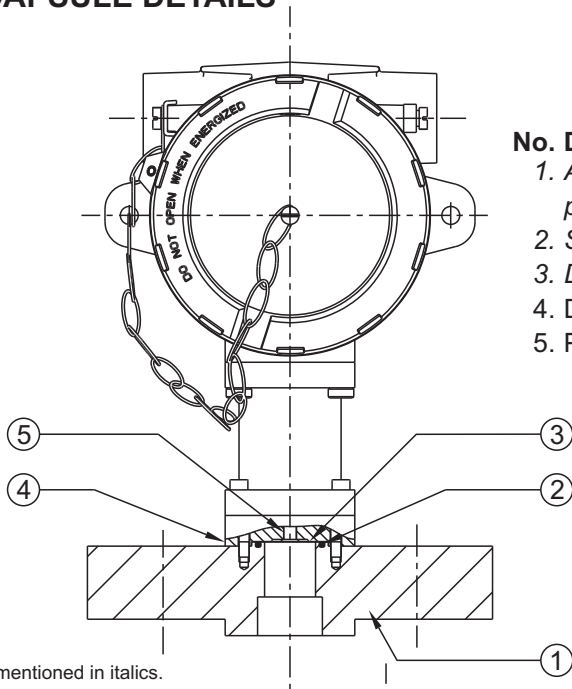


Some Applications :

For slurry, colloidal solutions, corrosive & non-corrosive working media (unclean working media), etc.



PRESSURE CAPSULE DETAILS

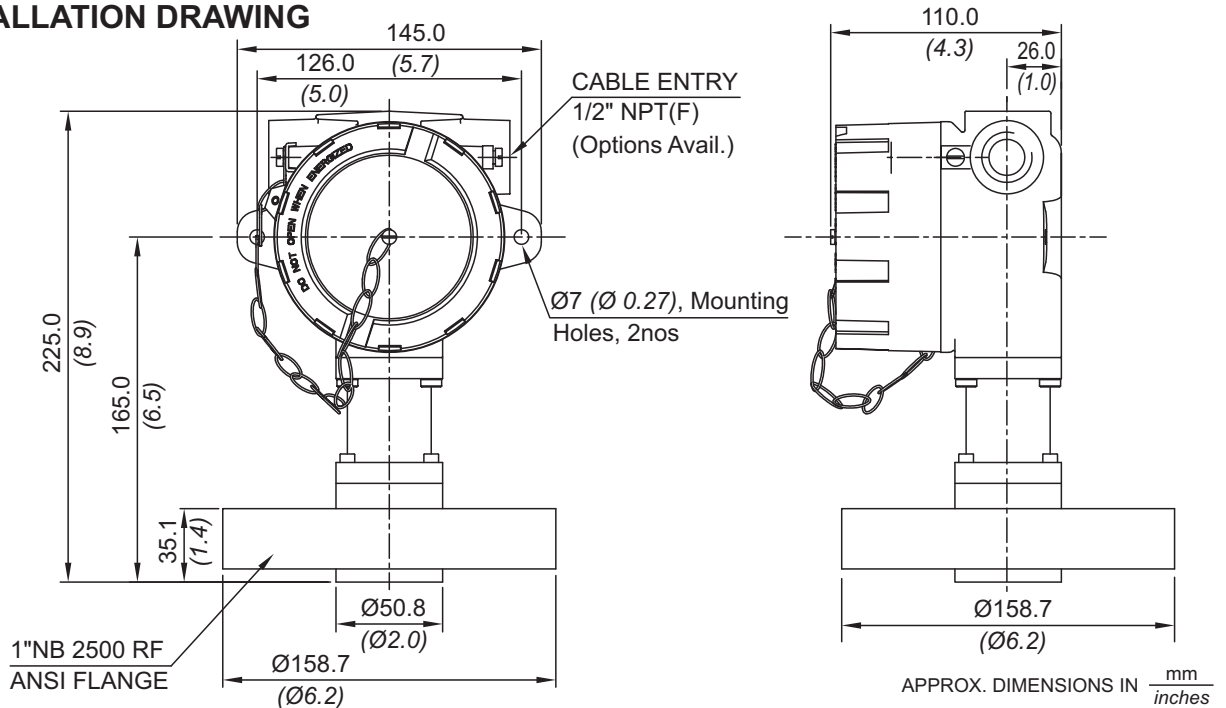


No. Description

1. ANSI FLANGE to your specifications
please refer table for possible combinations
2. Sealing Ring
3. Diaphragm
4. Disc
5. Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC FLANGED PRESSURE SWITCHES

RANGE SELECTION TABLE

Range Code	Range bar (psi) <i>(1.45 - 14.50)</i>	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
H01	0.1 - 1.0 <i>(1.45 - 14.50)</i>	0.10 <i>(1.45)</i>	As per the class of flange Please consult Sales Office in case you need clarification on availability of maximum working pressure for a particular range.
H02	0.1 - 1.5 <i>(1.45 - 21.76)</i>	0.12 <i>(1.74)</i>	
H03	0.2 - 2.6 <i>(2.90 - 37.71)</i>	0.15 <i>(2.17)</i>	
H04	0.2 - 3.6 <i>(2.90 - 52.21)</i>	0.20 <i>(2.90)</i>	
H07	0.5 - 7.0 <i>(7.25 - 101.50)</i>	0.20 <i>(2.90)</i>	
H10	0.5 - 10.0 <i>(7.25 - 145.04)</i>	0.40 <i>(5.80)</i>	
H15	1.0 - 15.0 <i>(14.50 - 217.56)</i>	0.50 <i>(7.25)</i>	
H30	5.0 - 25.0 <i>(72.51 - 362.56)</i>	1 <i>(14.50)</i>	
H4T	5 - 40 <i>(72.51 - 580.15)</i>	5 <i>(72.51)</i>	
H1H	10 - 100 <i>(145.04 - 1450.38)</i>	12 <i>(174.05)</i>	
H2H	7 - 200 <i>(101.53 - 2900.76)</i>	24 <i>(348.09)</i>	

* Minimum differential increases with setpoint (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

FLANGE CODE TABLE (Please refer page no. 228 & 229 for more options)

	SS316L		Hastelloy C276		Monel		Titanium		Tantalum	
	RF*	FF*	RF*	FF*	RF*	FF*	RF*	FF*	RF*	FF*
150 #										
1" NB	AC	BS	DI	EY	GO	IE	JU	LK	NA	OQ
2" NB	AF	BV	DL	FB	GR	IH	JX	LN	ND	OT
300#										
1" NB	AI	BY	DO	FE	GU	IK	KA	LQ	NG	OW
2" NB	AL	CB	DR	FH	GX	IN	KD	LT	NJ	OZ
2500#										
1" NB	BM	DC	ES	GI	HY	JO	LE	MU	OK	QA
2" NB	BP	DF	EV	GL	IB	JR	LH	MX	ON	QD

*RF = Raised Face

*FF = Flat Face

RANGE AVAILABILITY AS PER BORE SIZES

	H01 to H04	H07	H10	H15	H30	H2T to H2H
1" NB	NA	Yes	Yes	Yes	Yes	Yes
2" NB	Yes	Yes	Yes	Yes	Yes	Yes

HOW TO ORDER FLAMEPROOF FLANGED PRESSURE SWITCHES

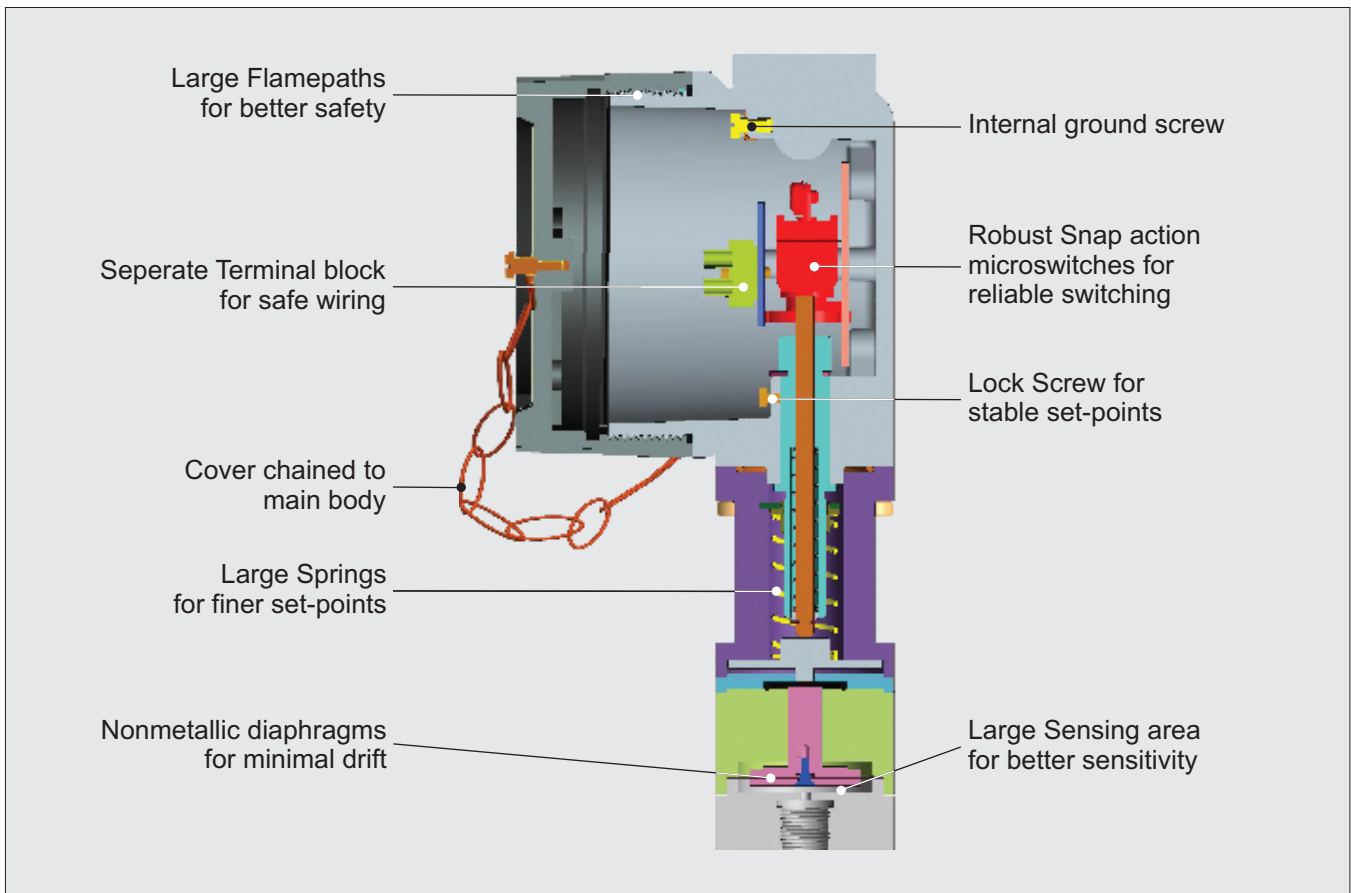
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Flange Size and Material	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	A1 = ANSI Flanged pressure switch, fixed differential without scale A2 = ANSI Flanged pressure switch, fixed differential with scale in bar A3 = ANSI Flanged pressure switch, fixed differential with scale in psi	H01 = 0.1 - 1.0 H02 = 0.1 - 1.5 H03 = 0.2 - 2.6 H04 = 0.2 - 3.6 H07 = 0.5 - 7.0 H10 = 0.5 - 10.0 H15 = 1.0 - 15.0 H30 = 5.0 - 25.0 H4T = 5 - 40 H1H = 10 - 100 H2H = 7 - 200	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	Please select as per Flange Code Table For other classes and sizes please refer page no. 228 & 229	0 = Neoprene 1 = Teflon 2 = SS316L 3 = Hastelloy C 4 = Monel 400 5 = Titanium 6 = Tantalum

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing with an ANSI flange, having 0.5 bar to 7 bar pressure range, with 15 Amp. microswitch, 1" NB 150# RF SS316L flange & SS316L diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	A1	H07	A1	AC	2

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

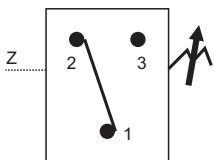
FC HIGH RANGE PRESSURE DIFFERENCE SWITCHES



Approximate Weight :

Pressure difference switches with Aluminium enclosure : 2.03 Kg.
 Pressure difference switches with Grey CI enclosure : 4.43 Kg.
 Pressure difference switches with SS enclosure : 4.56 Kg.

Electrical Connection :

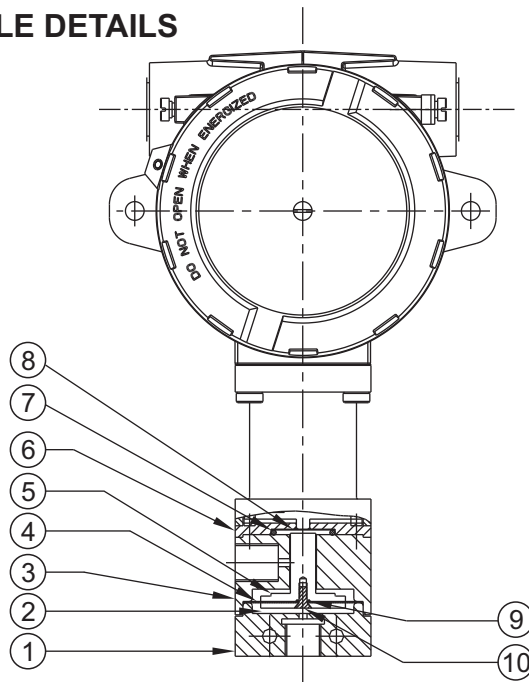


Some Applications :

For sensing clogged filters / strainers, sense low flow in cooling systems



PRESSURE CAPSULE DETAILS

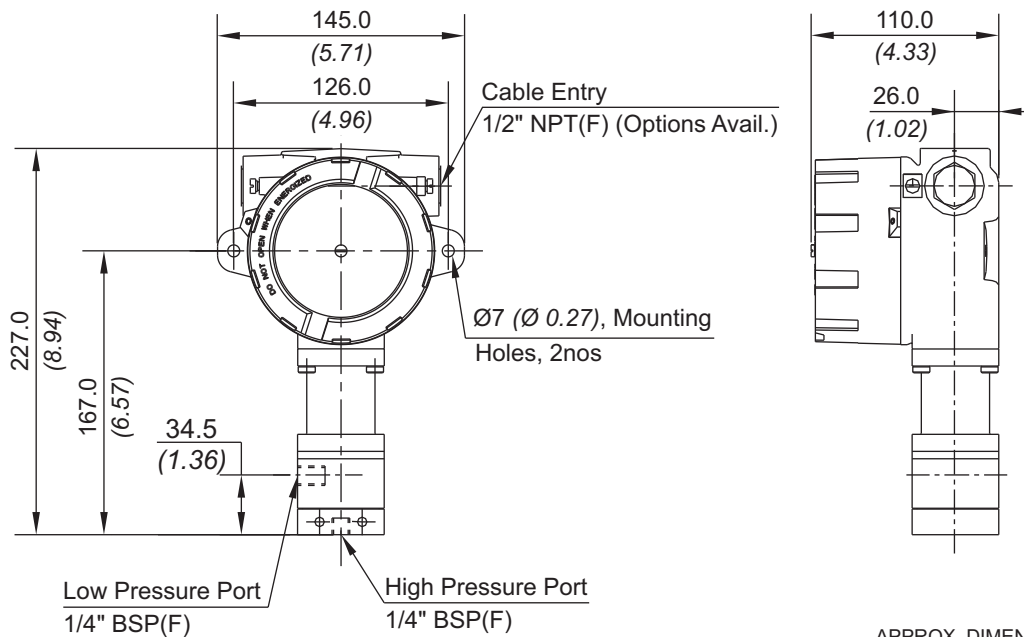


No. Description

1. Pressure Housing
2. HP Plunger (SS316)
3. Disc
4. Diaphragm
5. LP Plunger (SS316)
6. Junction Plate
7. Sealing 'O' Ring (Teflon)
8. Sealing diaphragms (Teflon)
9. 'O' ring (Teflon)
10. CSK screw (SS)

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



APPROX. DIMENSIONS IN $\frac{\text{mm}}{\text{inches}}$

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
H01	0.1 - 1.0 (1.45 - 14.50)	0.12 (1.74)	12 (174.05)
H02	0.1 - 1.5 (1.45 - 21.76)	0.20 (2.90)	12 (174.05)
H03	0.2 - 2.6 (2.90 - 37.71)	0.20 (2.90)	12 (174.05)
H04	0.2 - 3.6 (2.90 - 52.21)	0.30 (4.35)	12 (174.05)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HIGH RANGE PRESSURE DIFFERENCE SWITCHES

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	D1 = pressure difference switch, fixed differential without scale D2 = pressure difference switch, fixed differential with scale in bar D3 = pressure difference switch, fixed differential with scale in psi	H01 = (0.1 - 1.0) H02 = (0.1 - 1.5) H03 = (0.2 - 2.6) H04 = (0.2 - 3.6)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) Please refer page no. 230 & 231 for more pressure port options	0 = Neoprene 1 = Teflon For additional wetted parts please refer Pressure Capsule Details on Page 47

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure difference switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

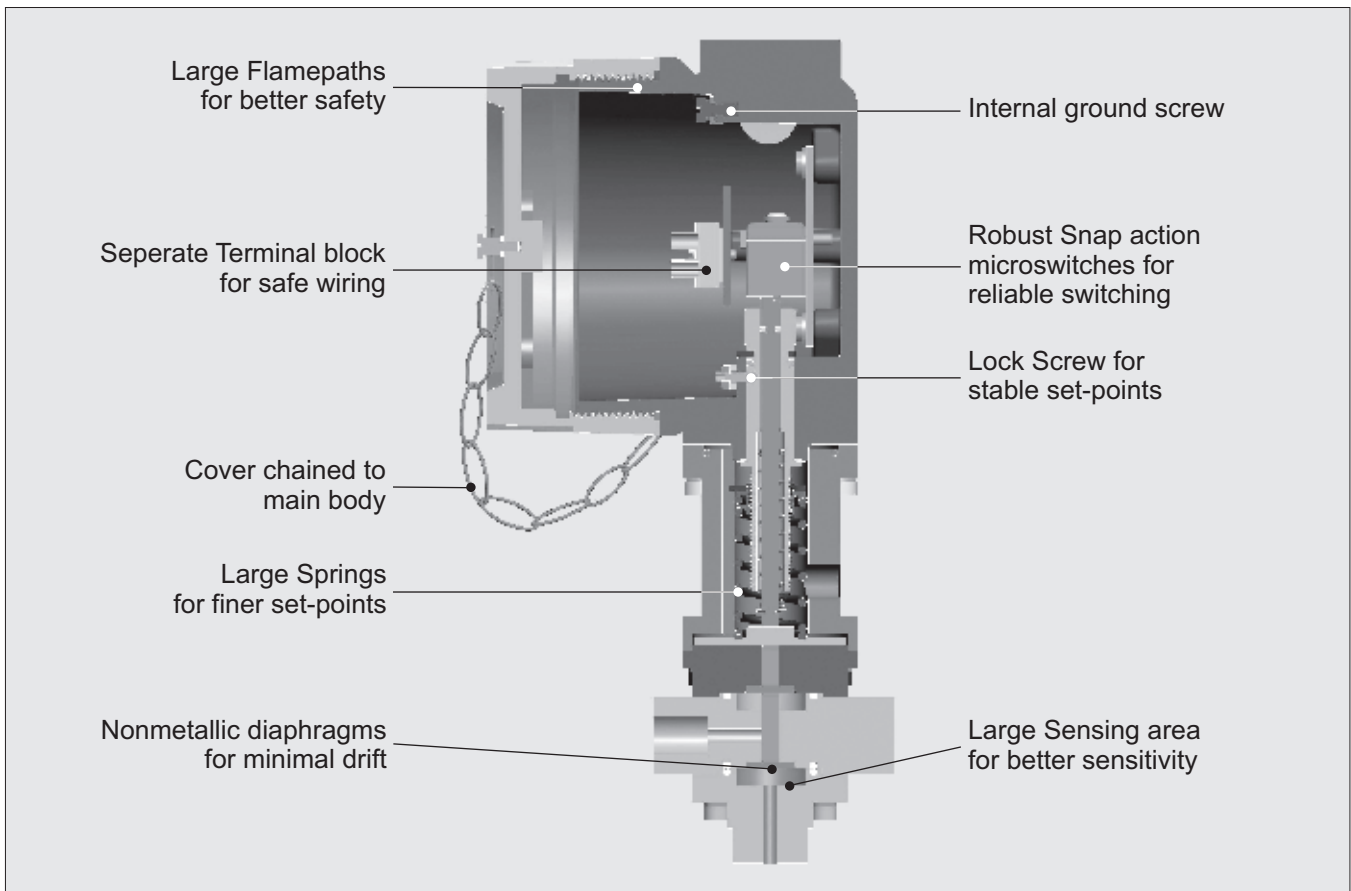
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	D1	H01	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

HIGH RANGE PRESSURE DIFFERENCE SWITCHES



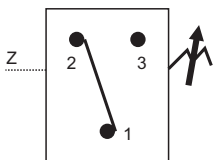
FC HIGH PROOF HIGH RANGE PRESSURE DIFFERENCE SWITCHES



Approximate Weight :

Pressure difference switches with Aluminium enclosure : 2.43 Kg.
 Pressure difference switches with Grey CI enclosure : 4.93 Kg.
 Pressure difference switches with SS enclosure : 5.13 Kg.

Electrical Connection :

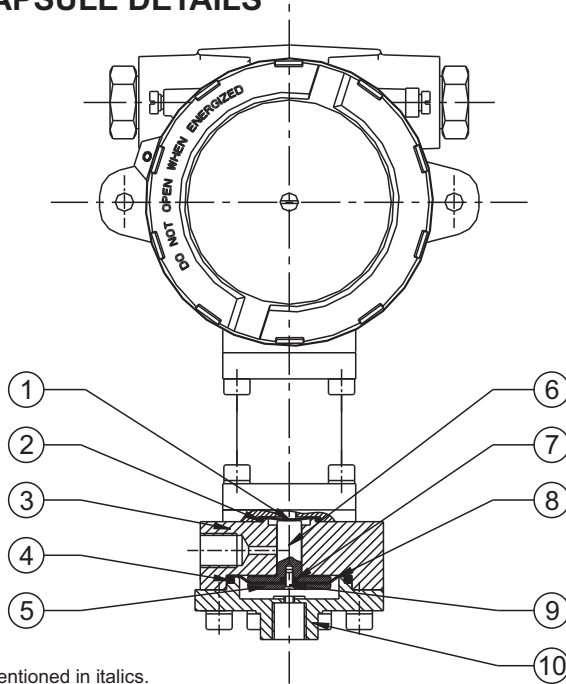


Some Applications :

Applications requiring high static/system pressure but low pressure difference.



PRESSURE CAPSULE DETAILS

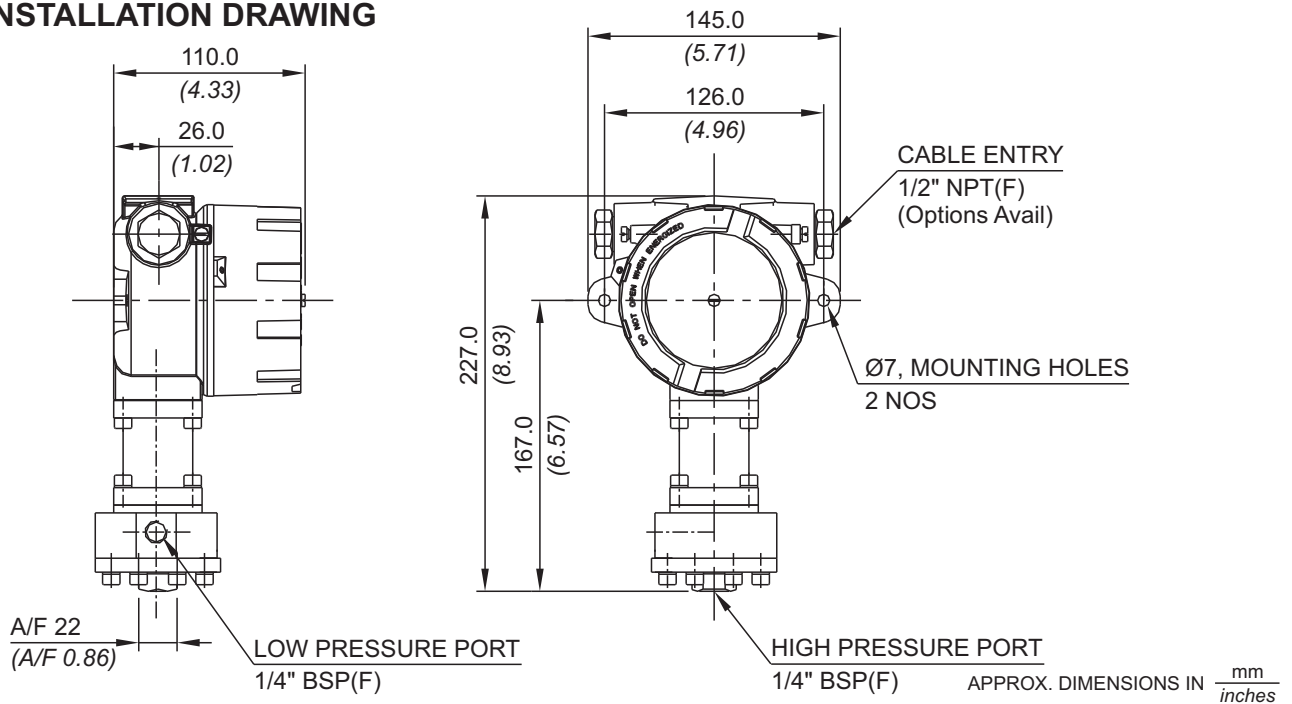


No. Description

1. Sealing Diaphragm (Teflon)
2. Sealing O Ring (Teflon)
3. Disc
4. Sealing O Ring
5. HP Plunger
6. LP Plunger
7. O Ring
8. Diaphragm
9. Csk. Screw (S.S.)
10. Pressure Housing

Note : wetted parts are mentioned in italics.

INSTALLATION DRAWING



RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
P01	0.1 - 1.0 (1.45 - 14.50)	0.24 (3.48)	200 (2900.76)
P02	0.1 - 1.5 (1.45 - 21.76)	0.40 (5.80)	200 (2900.76)
P03	0.2 - 2.6 (2.90 - 37.71)	0.40 (5.80)	200 (2900.76)
P04	0.2 - 3.6 (2.90 - 52.21)	0.60 (8.70)	200 (2900.76)

*Minimum differential increases with setpoint (Graphs available on request)

*** Note :**

Microswitches A2 through A9 can be supplied in some ranges and differentials will vary with microswitch used. Please contact sales office for details. Please check availability of adjustable differential with sales office.

HOW TO ORDER FLAMEPROOF HIGH PROOF HIGH RANGE PRESSURE DIFFERENCE SWITCHES

HIGH PROOF HIGH RANGE PRESSURE DIFFERENCE SWITCHES

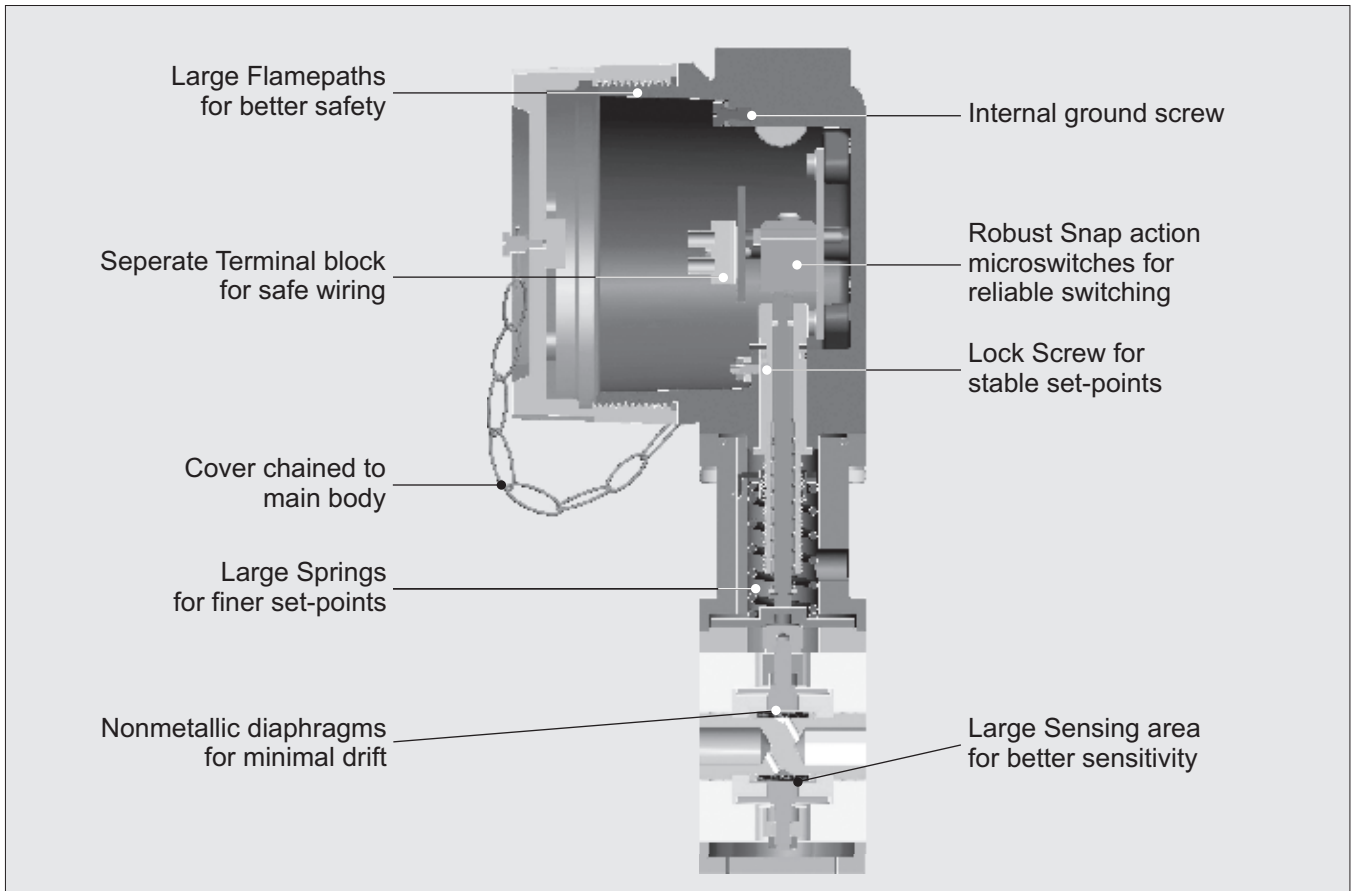


Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	D1 = pressure difference switch, fixed differential without scale D2 = pressure difference switch, fixed differential with scale in bar D3 = pressure difference switch, fixed differential with scale in psi	P01 = (0.1 - 1.0) P02 = (0.1 - 1.5) P03 = (0.2 - 2.6) P04 = (0.2 - 3.6)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F)	0 = Neoprene 1 = Teflon
Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table						Please refer page no. 226 & 227 for more pressure port options	For additional wetted parts please refer Pressure Capsule Details on Page 51
<input type="checkbox"/>	FC	1	D1	P01	A1	S1	

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure difference switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

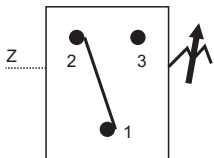
FC HIGH RANGE DP



Approximate Weight :

Pressure difference switches with Aluminium enclosure : 2.70 Kg.
 Pressure difference switches with Grey CI enclosure : 5.10 Kg.
 Pressure difference switches with SS enclosure : 5.25 Kg.

Electrical Connection :

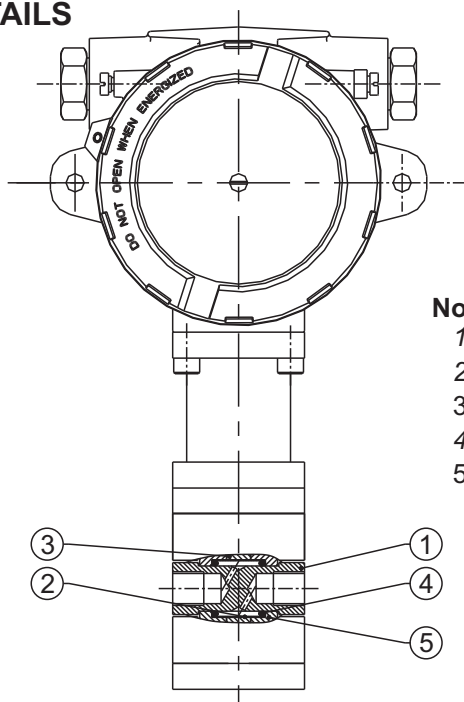


Some Applications :

Applications requiring high static/system pressure but low pressure difference.



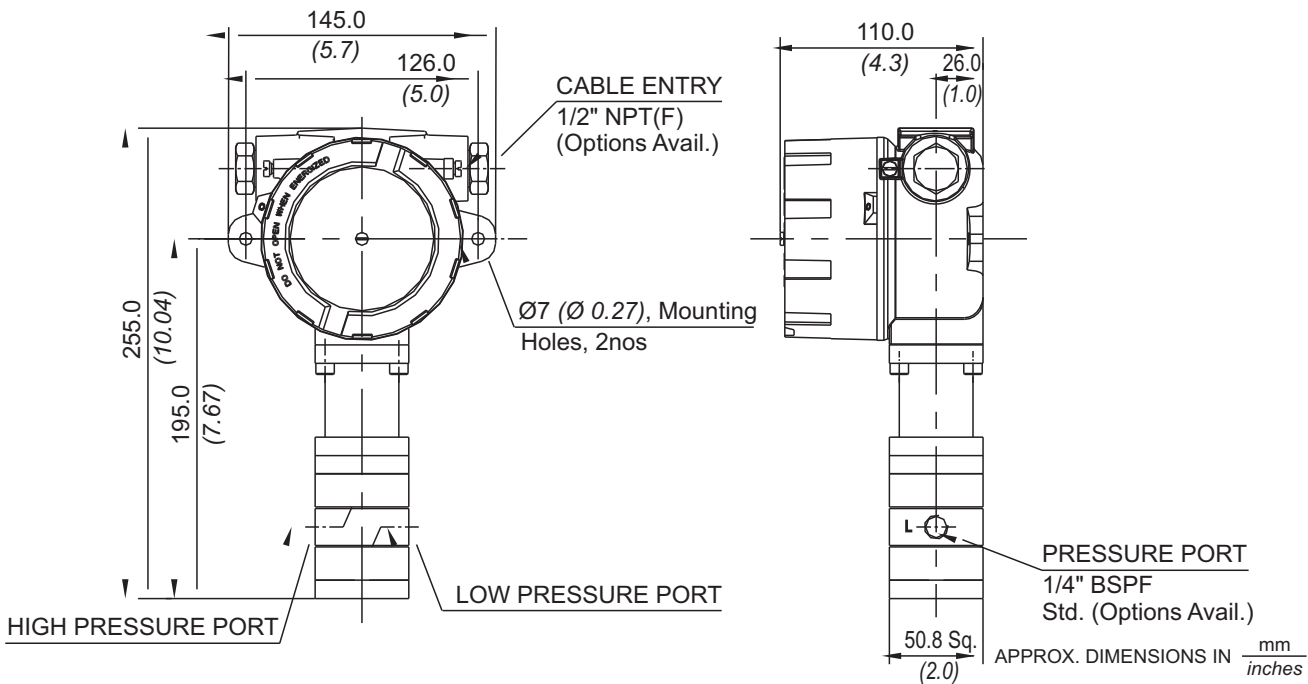
PRESSURE CAPSULE DETAILS



- No. Description**
1. Pressure Housing
 2. Diaphragm
 3. Plunger
 4. O-Ring
 5. Disc

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC HIGH RANGE DP

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
D01	0.1 - 1.0 (1.45 - 14.50)	0.10 (1.45)	70 (1015.26)
D02	0.1 - 1.5 (1.45 - 21.76)	0.12 (1.74)	70 (1015.26)
D03	0.2 - 2.6 (2.90 - 37.71)	0.17 (2.46)	70 (1015.26)
D04	0.2 - 3.6 (2.90 - 52.21)	0.10 (1.45)	70 (1015.26)
D07	0.5 - 7.0 (7.25 - 101.50)	0.20 (2.9)	70 (1015.26)
D10	0.5 - 10.0 (7.25 - 145.037)	0.20 (2.9)	70 (1015.26)
D15	1.0 - 15.0 (14.50 - 217.56)	0.50 (7.25)	70 (1015.26)
D30	5.0 - 25.0 (72.52 - 362.59)	0.50 (7.25)	70 (1015.26)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF HIGH RANGE DP SWITCHES

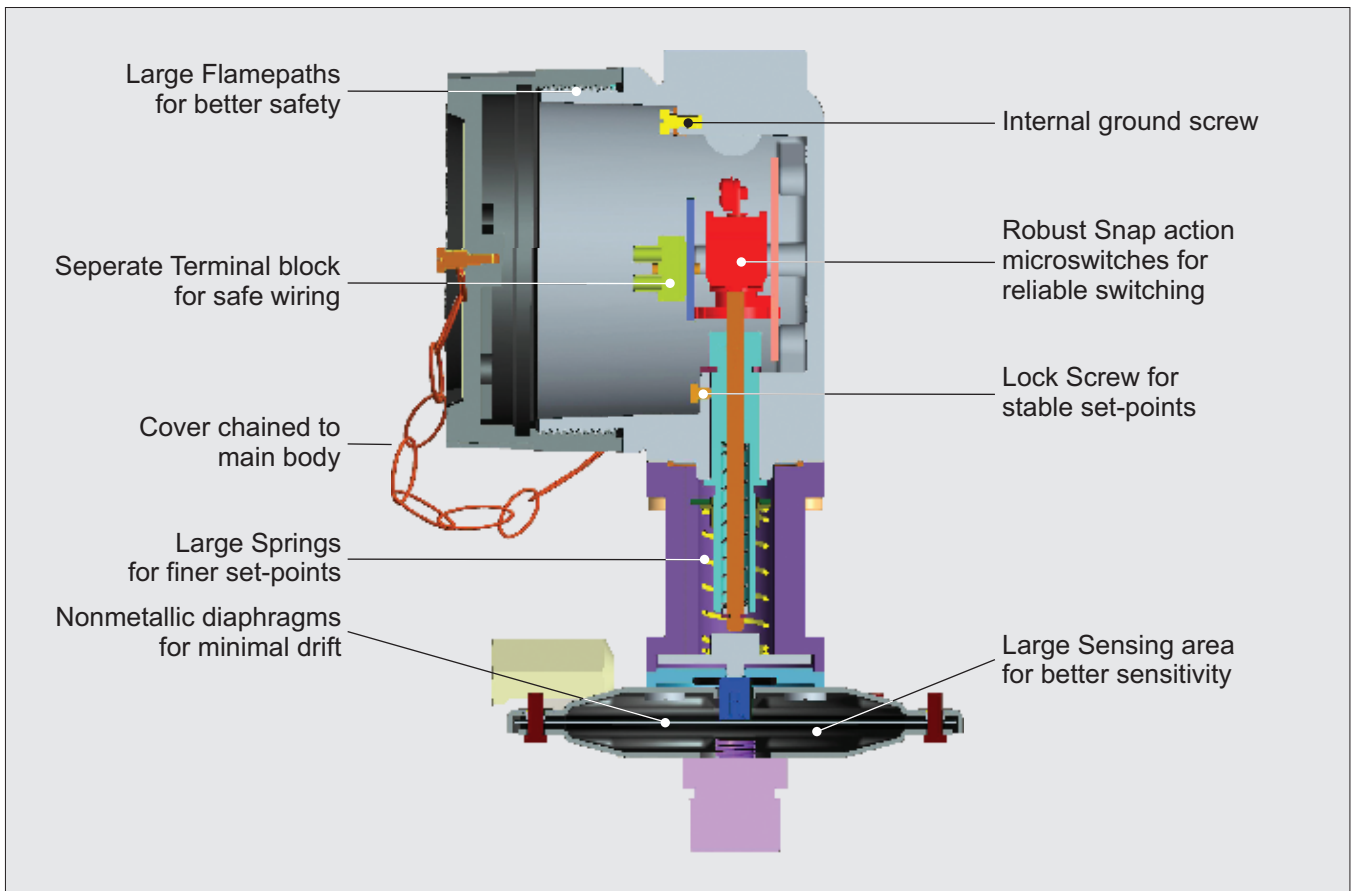
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	D1 = pressure difference switch, fixed differential without scale D2 = pressure difference switch, fixed differential with scale in bar D3 = pressure difference switch, fixed differential with scale in psi D10 = pressure difference switch, fixed differential with scale in psi D15 = pressure difference switch, fixed differential with scale in psi D30 = pressure difference switch, fixed differential with scale in psi	D01 = (0.1 - 1.0) D02 = (0.1 - 1.5) D03 = (0.2 - 2.6) D04 = (0.2 - 3.6) D07 = (0.5 - 7.0) D10 = (0.5 - 10.0) D15 = (1.0 - 15.0) D30 = (5.0 - 25.0)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) N1 = Monel / 1/4" BSP(F) N2 = Monel / 1/4" NPT(F) I1 = Inconel / 1/4" BSP(F) I2 = Inconel / 1/4" NPT(F) Please refer page no. 226 & 227 for more pressure port options	0 = Neoprene 1 = Teflon 2 = SS316L 4 = Monel 7 = Inconel
						For additional wetted parts please refer Pressure Capsule Details on Page 55	

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure difference switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	D1	D01	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

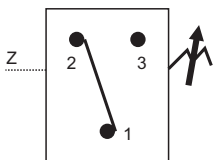
FC LOW RANGE PRESSURE DIFFERENCE SWITCHES



Approximate Weight :

Pressure difference switches with Aluminium enclosure : 2.25 Kg.
 Pressure difference switches with Grey CI enclosure : 4.65 Kg.
 Pressure difference switches with SS enclosure : 4.95 Kg.

Electrical Connection :

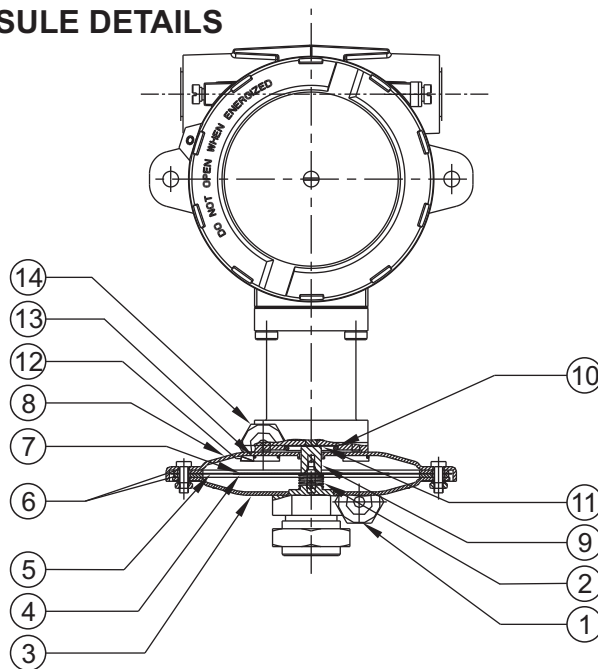


Some Applications :

Used in ventilation systems, clean rooms, clogged filters, etc.



PRESSURE CAPSULE DETAILS



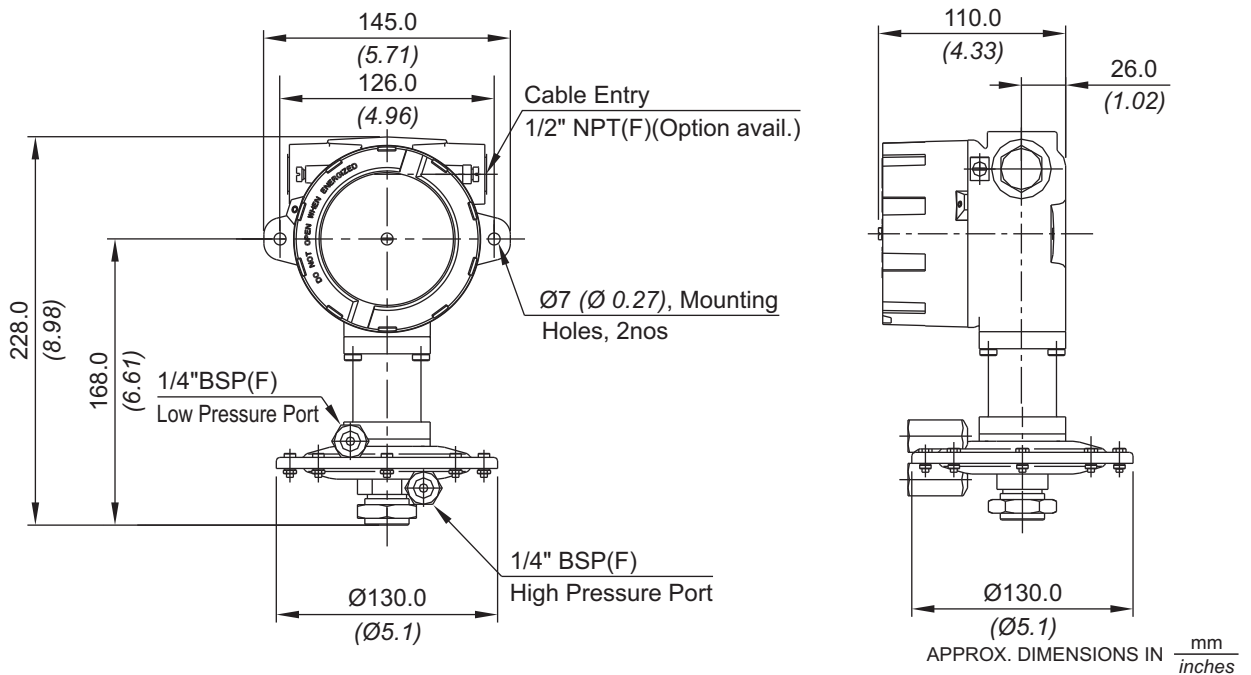
No. Description

1. High pressure port (S.S.)*
2. Support spring (S.S.)
3. Bottom flange (S.S.)
4. Support plate (Aluminium)
5. Diaphragm (Neoprene)
6. Gasket (Nitrile)
7. Top plate (Aluminium)
8. Top flange (M.S.)*
9. Transfer pin (Aluminium)
10. 'O' ring (Nitrile)
11. Sealing diaphragm (Nitrile)
12. Top flange screw (M.S.)
13. Sealing 'O' ring (Nitrile)
14. Low pressure port (M.S.)*

* Pressure ports are brazed with flange

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC LOW RANGE PRESSURE DIFFERENCE SWITCHES

RANGE SELECTION TABLE

Range Code	Range mbar ("wc)	Differential* mbar (" wc)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
L02	1.5 - 15 (0.60 - 6.02)	3 (1.204)	2 (29.00)
L03	5 - 25 (2.007 - 10.037)	5 (2.007)	2 (29.00)
L05	10 - 50 (4.015 - 20.073)	5 (2.007)	2 (29.00)
L10	10 - 100 (4.015 - 40.15)	5 (2.007)	2 (29.00)
L15	10 - 150 (4.015 - 60.22)	5 (2.007)	2 (29.00)
L25	20 - 250 (8.029 - 100.365)	10 (4.015)	2 (29.00)
L35	50 - 350 (20.073 - 140.51)	35 (14.05)	2 (29.00)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF LOW RANGE PRESSURE DIFFERENCE SWITCHES

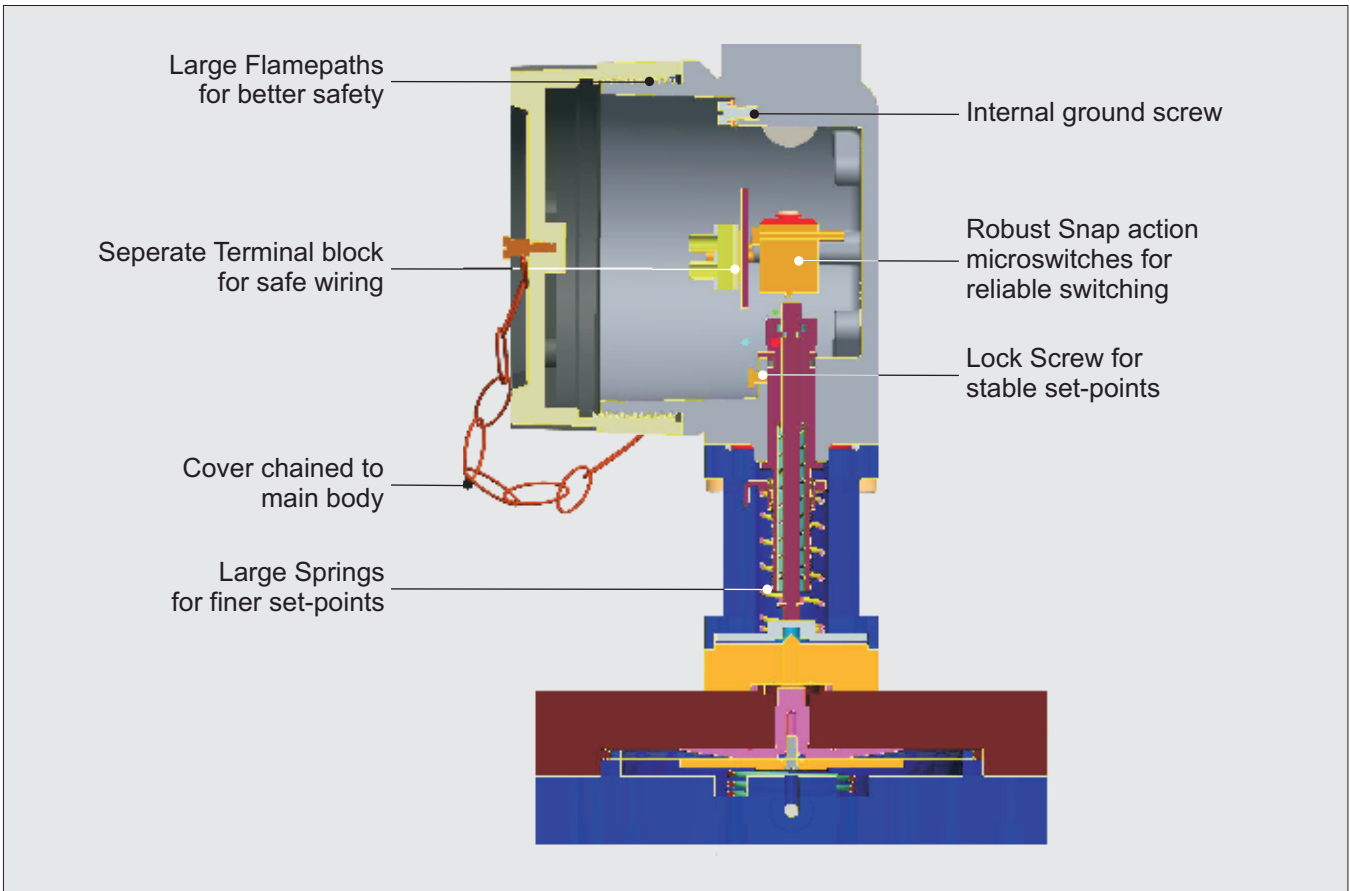
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in mbar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	D1 = pressure difference switch, fixed differential without scale D2 = pressure difference switch, fixed differential with scale in mbar D3 = pressure difference switch, fixed differential with scale in "wc	L02 = (1.5 - 15) L03 = (5 - 25) L05 = (10 - 50) L10 = (10 - 100) L15 = (10 - 150) L25 = (20 - 250) L35 = (50 - 350)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5 A; 250 VAC * Some microswitches may not be available for particular ranges. Please check with sales office. Please refer page no. 230 for more microswitch options	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) Please refer page no. 226 & 227 for more pressure port options	0 = Neoprene 1 = Teflon For additional wetted parts please refer Pressure Capsule Details on Page 59

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 0.1 bar to 1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	D1	L03	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

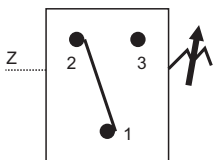
FC LOW ΔP HIGH PROOF PRESSURE DIFFERENCE SWITCHES



Approximate Weight :

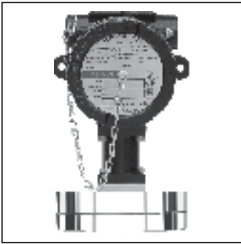
- Pressure switches with Aluminium enclosure : 7.87 Kg.
- Pressure switches with Grey CI enclosure : 10.27 Kg.
- Pressure switches with SS enclosure : 10.42 Kg.

Electrical Connection :

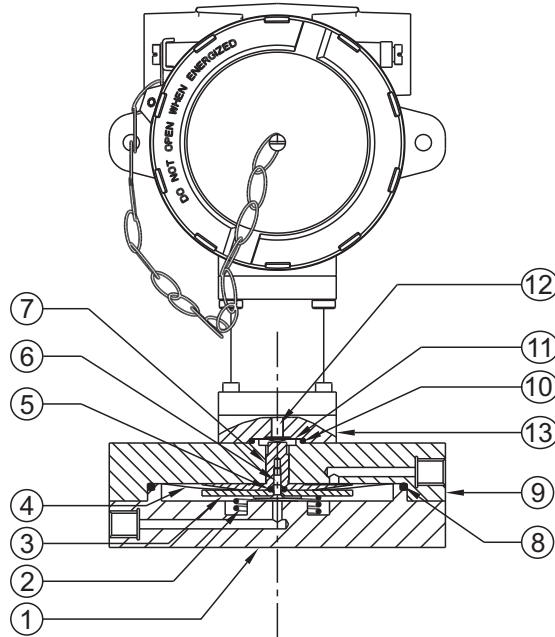


Some Applications :

Used in gas skids, cooling systems, applications requiring very low pressure difference but high system/proof pressure like pressurization in cross country pipelines, etc.



PRESSURE CAPSULE DETAILS

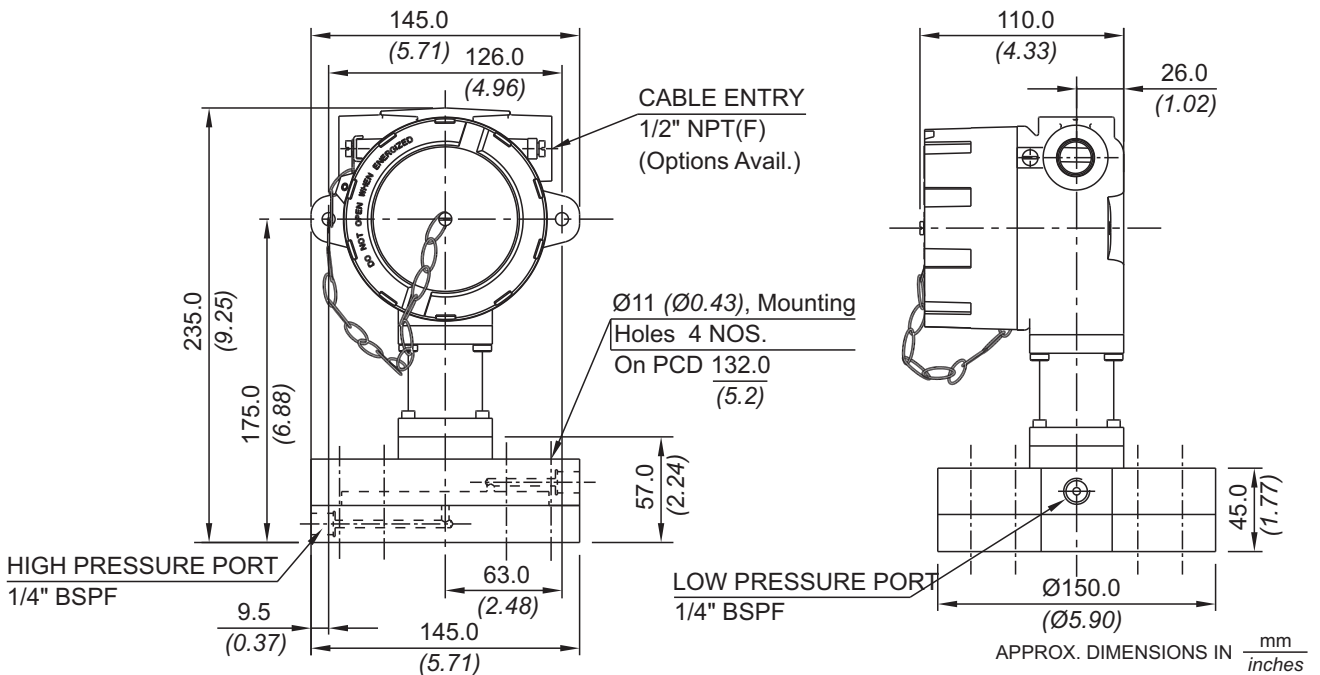


No. Description

1. High Pressure Housing
2. Spring
3. H P Plunger
4. Diaphragm
5. Plunger 'O' ring
6. Plunger Screw
7. L P Plunger
8. Main Sealing 'O' ring
9. Low Pressure Housing
10. Sealing 'O' ring
11. Diaphragm
12. Small Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



RANGE SELECTION TABLE

Range Code	Range mbar ("wc)	Differential* mbar ("wc)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
M03	5 - 25 (2.007 - 10.037)	5 (2.007)	100 (1450.38)
M05	10 - 50 (4.015 - 20.073)	5 (2.007)	100 (1450.38)
M10	10 - 100 (4.015 - 40.150)	10 (4.015)	100 (1450.38)
M15	10 - 150 (4.015 - 60.22)	10 (4.015)	100 (1450.38)
M25	20 - 250 (8.029 - 100.366)	15 (6.022)	100 (1450.38)
M35	50 - 350 (20.073 - 140.52)	35 (14.05)	110 (1595.00)

*Minimum differential increases with setpoint, values with neoprene diaphragm (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF LOW ΔP HIGH PROOF RANGE PRESSURE DIFFERENCE SWITCHES

LOW ΔP HIGH PROOF PRESSURE DIFFERENCE SWITCHES



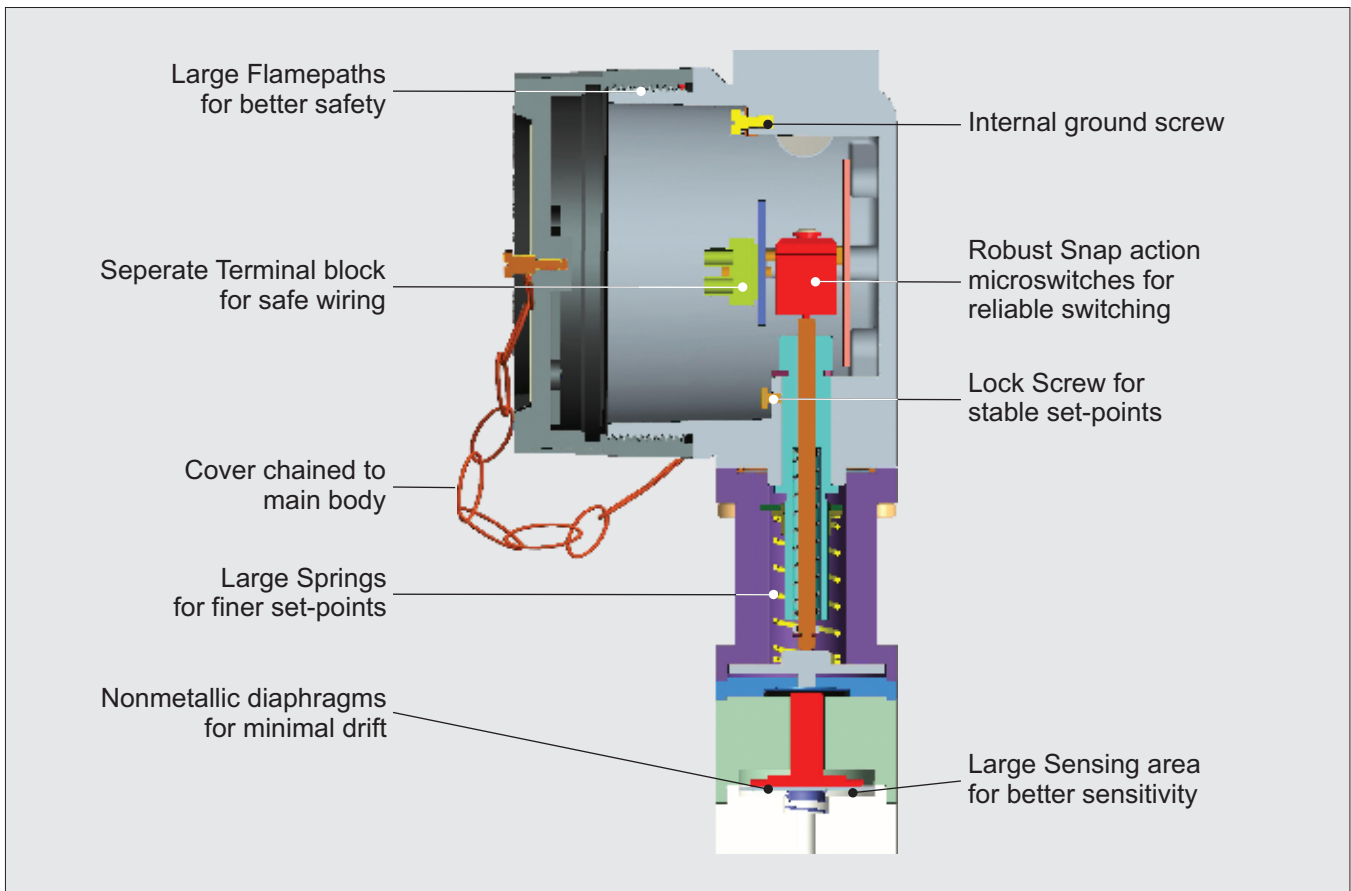
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in mbar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	D1 = pressure difference switch, fixed differential without scale D2 = pressure difference switch, fixed differential with scale in mbar D3 = pressure difference switch, fixed differential with scale in "wc	M03 = (5 - 25) M05 = (10 - 50) M10 = (10 - 100) M15 = (10 - 150) M25 = (20 - 250) M35 = (50 - 350)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) Please refer page no. 226 & 227 for more pressure port options	0 = Neoprene 1 = Teflon
Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table						For additional wetted parts please refer Pressure Capsule Details on Page 63	

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 20 mbar to 250 mbar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	P1	M25	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

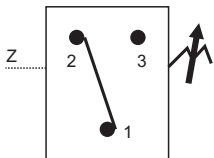
FC VACUUM SWITCHES



Approximate Weight :

Vacuum switches with Aluminium enclosure	: 2.03 Kg.
Vacuum switches with Grey CI enclosure	: 4.43 Kg.
Vacuum switches with SS enclosure	: 4.56 Kg.

Electrical Connection :

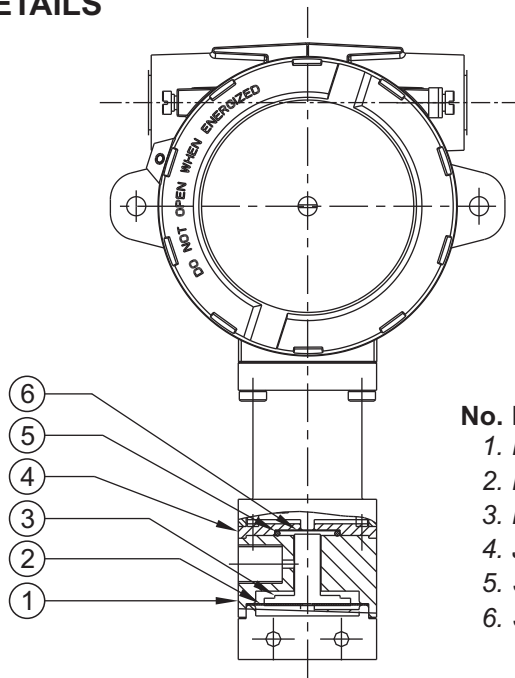


Some Applications :

Used in filters, vacuum pumps, blower systems, etc.



PRESSURE CAPSULE DETAILS

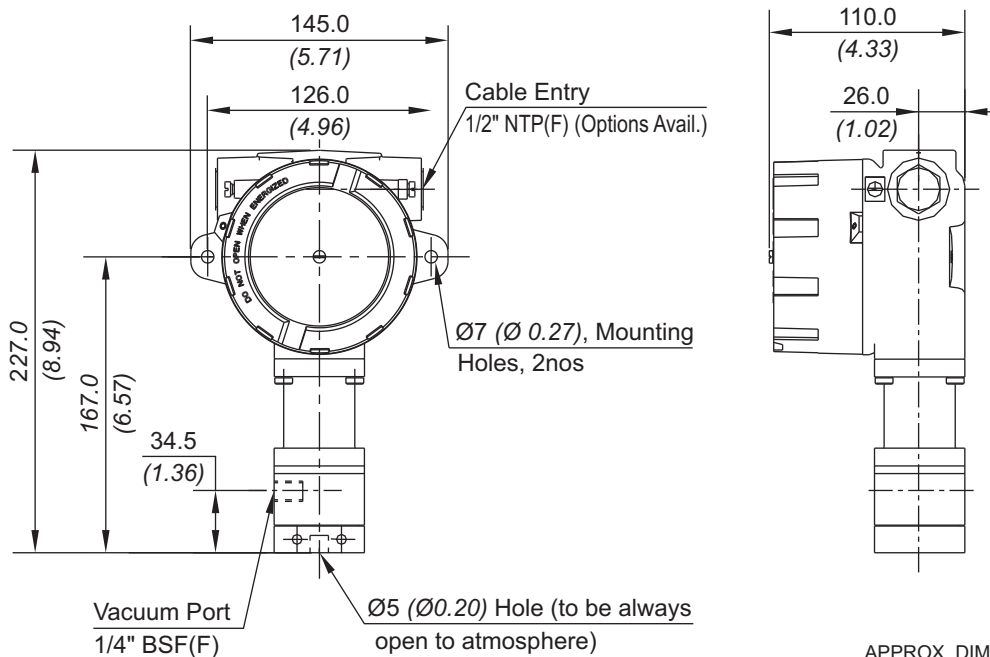


No. Description

1. *Disc*
2. *Diaphragm*
3. *Plunger (SS316)*
4. *Junction Plate*
5. *Sealing O-Ring (Teflon®)*
6. *Sealing diaphragms (Teflon®)*

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



APPROX. DIMENSIONS IN $\frac{\text{mm}}{\text{inches}}$

FC VACUUM SWITCHES

RANGE SELECTION TABLE

Range Code	Range mm Hg ("Hg)	Differential* mm Hg ("Hg)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
V00	† 760 - 100 (29.92 - 3.94)	10 (0.39)	12 (174.05)

*Minimum differential increases with set point (Graphs available on request)

† Typical values achieved at sea level, total vacuum that can be achieved varies mainly with altitude.

*Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF VACUUM RANGE SWITCHES

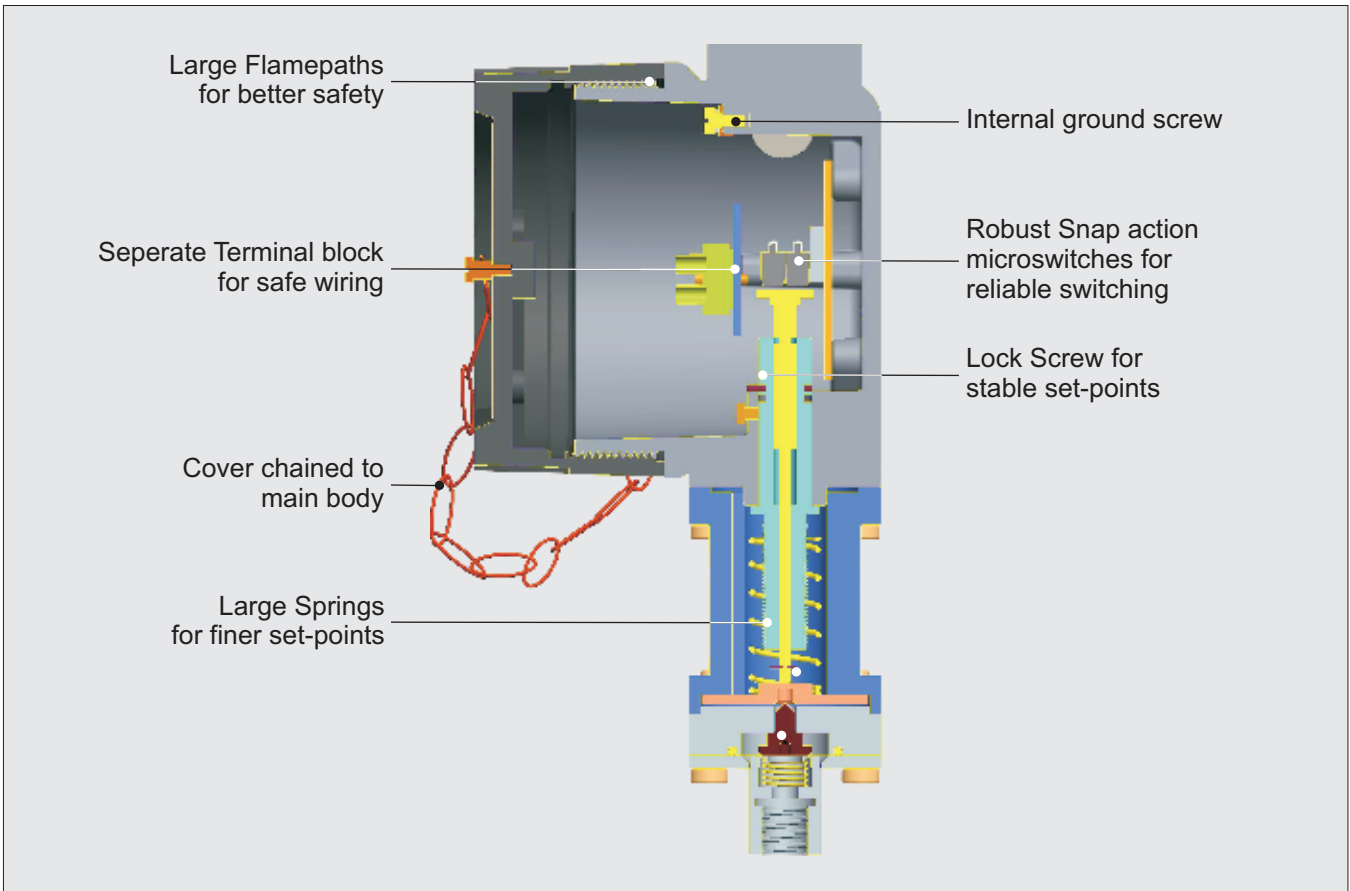
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in mmHg)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	V1 = vacuum switch, fixed differential without scale	V00 = († 760 - 100)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F) Please refer page no. 226 & 227 for more pressure port options	0 = Neoprene 1 = Teflon
					Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	For additional wetted parts please refer Pressure Capsule Details on Page 67	

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT vacuum switch, having 760 mm Hg to 100 mm Hg vacuum range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	V1	V00	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

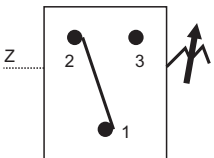
FC COMPOUND RANGE SWITCHES



Approximate Weight :

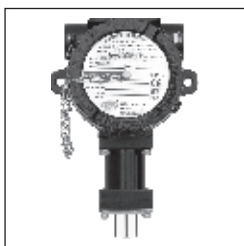
- Pressure switches with Aluminium enclosure : 2.0 Kg.
- Pressure switches with Grey CI enclosure : 4.5 Kg.
- Pressure switches with SS enclosure : 4.6 Kg.

Electrical Connection :

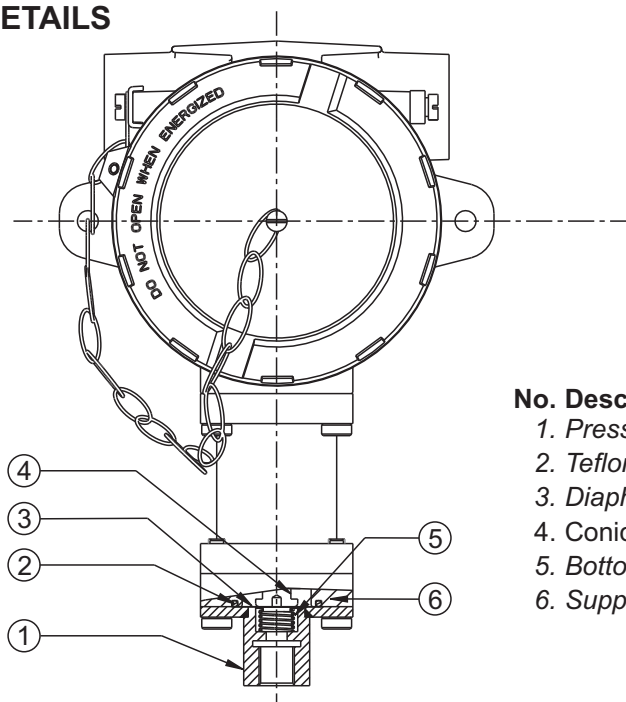


Some Applications :

Where the set point can vary from vacuum(-ve) pressure to +ve pressure.



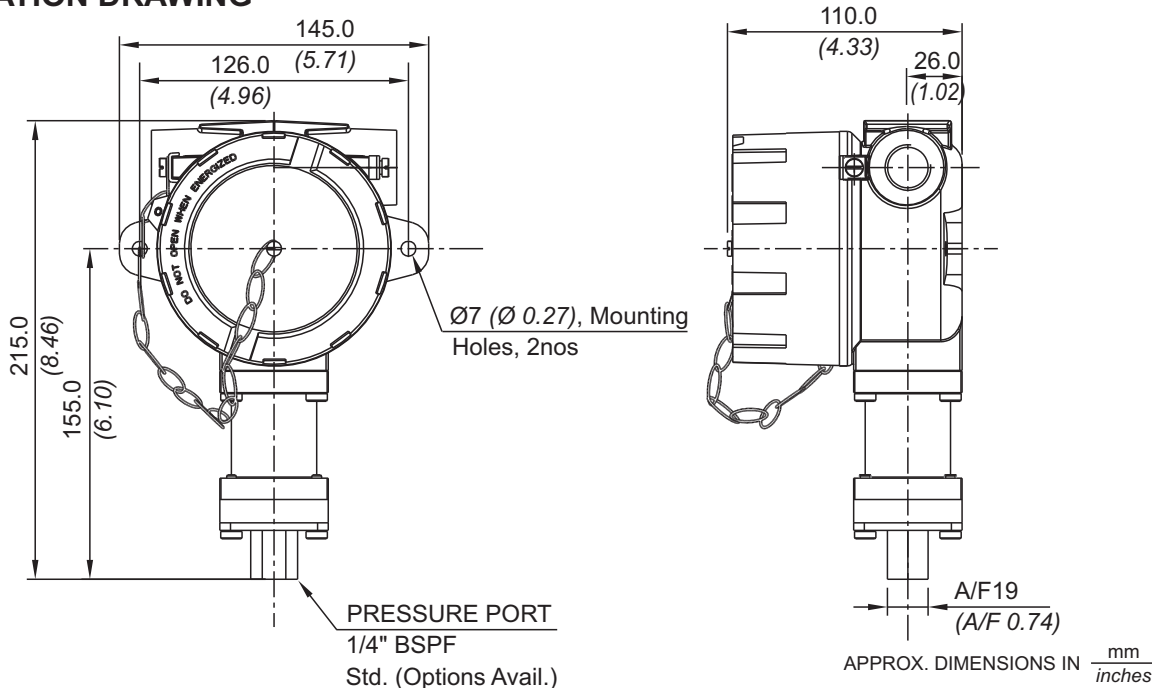
PRESSURE CAPSULE DETAILS



- No. Description**
1. Pressure Housing
 2. Teflon® O-Ring
 3. Diaphragm
 4. Conical Plunger
 5. Bottom Spring
 6. Support Plate

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC COMPOUND RANGE SWITCHES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A1" microswitch	
C01	-1 to 1.0 (-14.50 - 14.50)	0.2 (2.90)	12 (174.05)
C03	-1 to 2.6 (-14.50 - 37.71)	0.6 (8.702)	12 (174.05)
C04	-1 to 3.6 (-14.50 - 52.21)	0.8 (11.603)	12 (174.05)

* Minimum differential increases with setpoint (Graphs available on request)

* Differentials of microswitches A2 through A9 will vary. Differentials for A7 are typically twice that for A1 microswitch. Please indicate specifically the differential value in enquiry/order, when it is critical in your application.

HOW TO ORDER FLAMEPROOF COMPOUND RANGE SWITCHES

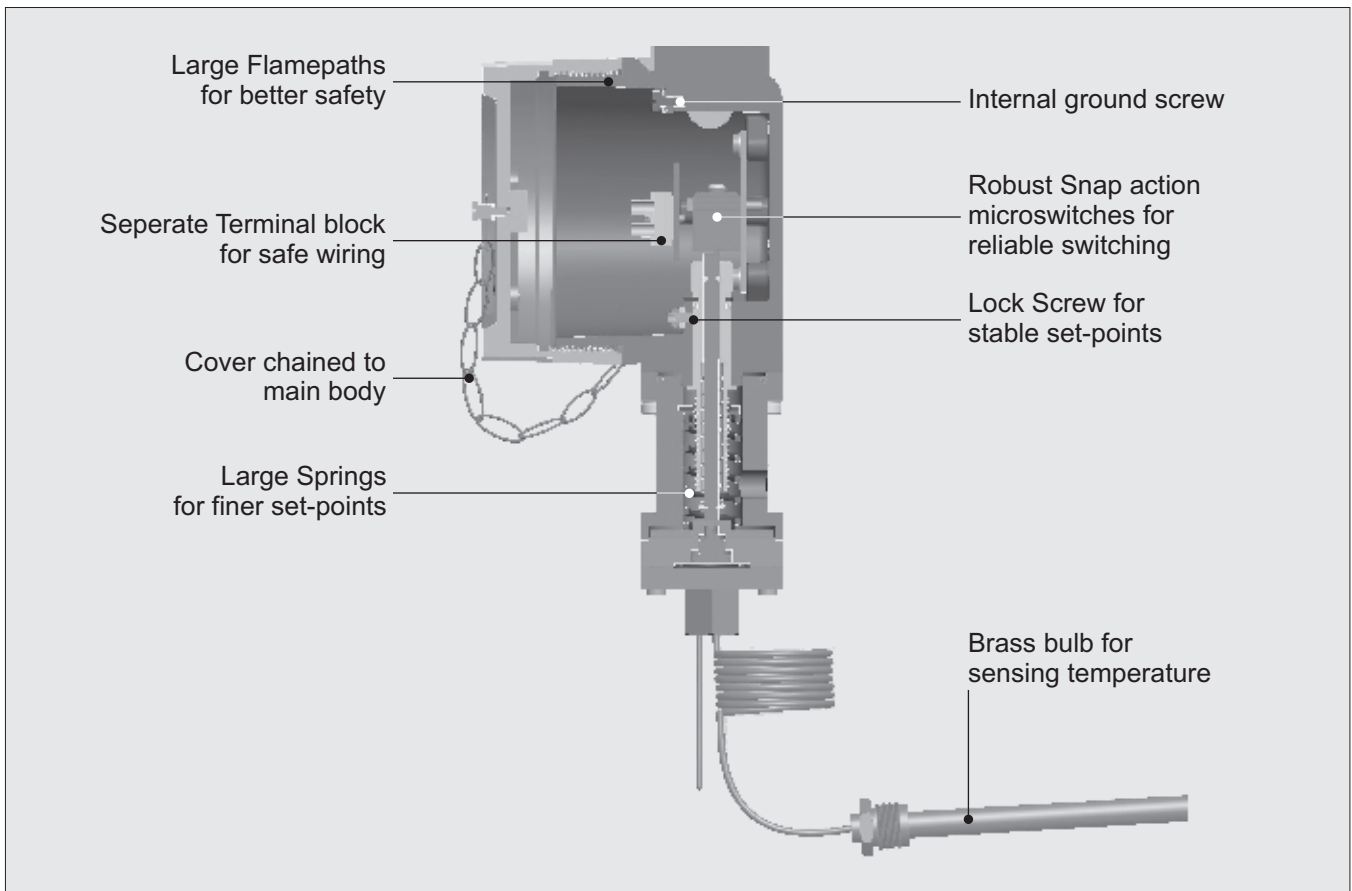
Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
<input type="checkbox"/> Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = Flameproof pressure switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 4 = Grey CI head 1/2" NPT threads 5 = Grey CI head 3/4" NPT threads 6 = Grey CI head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	C1 = compound switch, fixed differential without scale	C01 = (-1 to 1.0) C03 = (-1 to 2.6) C04 = (-1 to 3.6)	A1 = General purpose microswitch rated at 15A; 250 VAC A2 = Hermetically sealed for corrosive environments A3 = gold plated contacts for low voltage applications A4 = DPDT configuration A5 = for high DC ratings A6 = elements with adjustable deadband A7 = 2SPDT switching elements A9 = General purpose microswitch rated at 5A; 250 VAC Please refer page no. 230 for more microswitch options * Please refer note under Range Selection Table	S1 = SS316 / 1/4" BSP(F) S2 = SS316 / 1/4" NPT(F)	0 = Neoprene 1 = Teflon

eg. A flameproof switch for gas group IIC, with 1/2" NPT cable entry in aluminium housing as 1SPDT pressure switch, having -1 bar to +1 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with 1/4" BSP port size & Neoprene diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	C1	C01	A1	S1	0

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.

FC TEMPERATURE SWITCHES

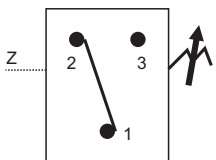


Approximate Weight :

Pressure switches with Aluminium enclosure : 2.5 Kg.

Pressure switches with SS enclosure : 5.1 Kg.

Electrical Connection :

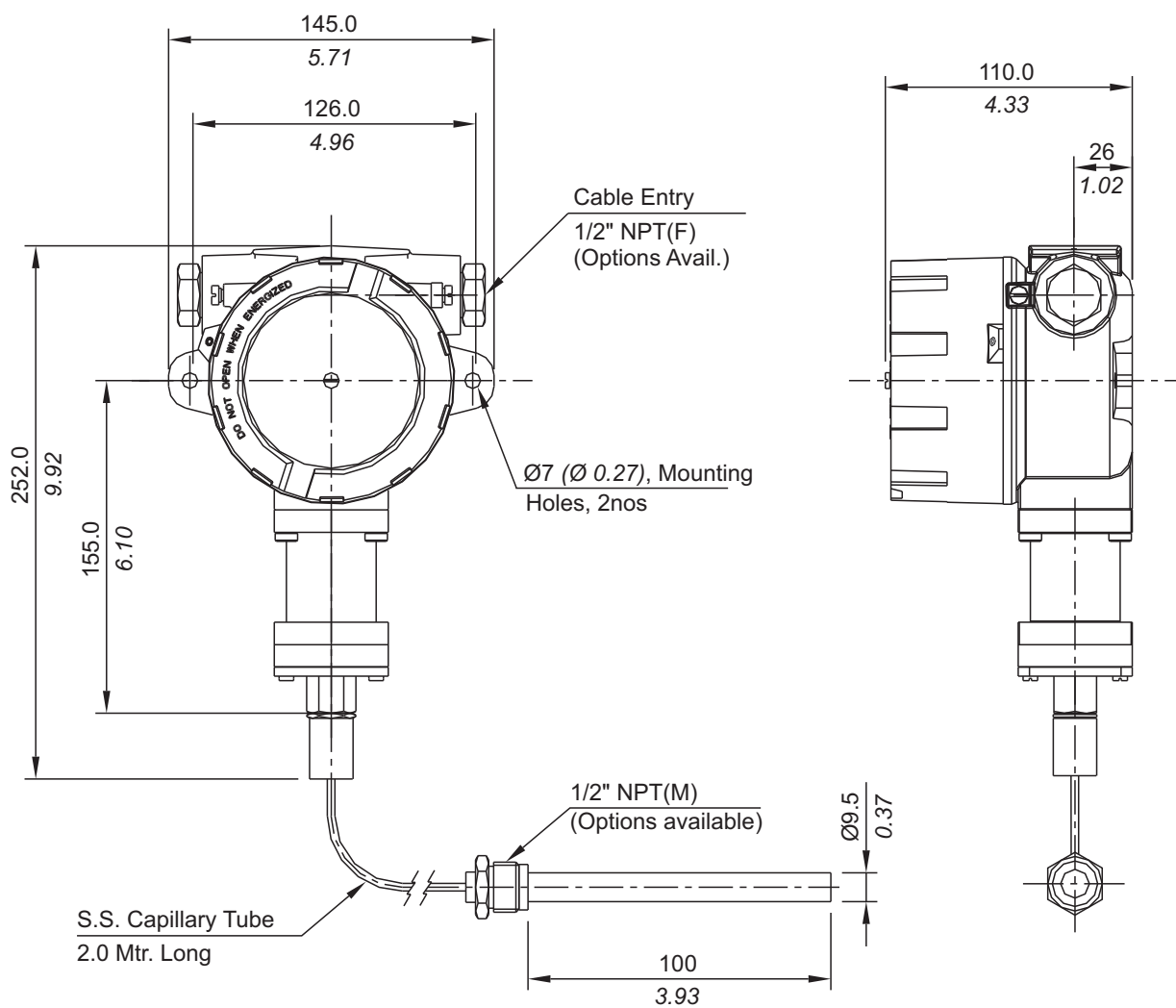


Some Applications :

To detect limiting temperature levels in hazardous areas.



INSTALLATION DRAWING



APPROX. DIMENSIONS IN $\frac{\text{mm}}{\text{inches}}$

FC TEMPERATURE SWITCHES

RANGE SELECTION TABLE

Range Code	Range °C (°F)	Differential* °C (°F)	Maximum Working Temperature °C (°F)
		Approximate Maximum for "A1" microswitch	
T1H	25 - 90 (77 - 194)	15 (59)	150 (302)
T2H	70 - 150 (158 - 302)	20 (68)	200 (392)
T3H	120 - 215 (248 - 419)	30 (86)	300 (572)

* Approximate differential at midrange for A1 microswitch. Differentials increase with setpoint. Differentials vary with microswitch combinations. Please consult sales office for details

HOW TO ORDER FLAMEPROOF TEMPERATURE SWITCHES

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Gas Group Classification	Cable Entry Size	Switch Type	Range Code (values in Deg. Cen.)	Microswitch Type	Temp. Bulb Material / Size	Capillary Material / Size
<input type="checkbox"/> Reserved for Non-standard Options not covered in Catalogue. Will Be given by Manufacturer, Only after Agreement of Supply details With customer.	FC = Flameproof temperature switch, ATEX & IECEx approved, with Aluminium head as per IS/IEC 60079-1 for Gas Gr. IIC	1 = Al. head 1/2" NPT threads 2 = Al. head 3/4" NPT threads 3 = Al. head M20 x 1.5 threads 7 = SS head 1/2" NPT threads 8 = SS head 3/4" NPT threads 9 = SS head M20 x 1.5 threads	T1 = Temperature Switch, fixed differential without scale T2 = Temperature Switch, fixed differential with scale in °C	T1H = 25 - 90 T2H = 70 - 150 T3H = 120 - 215	A1 = General purpose microswitch rated at 15 A; 250 VAC A6 = Elements with adjustable differential A7 = 2SPDT switching elements B6 = Hermetically Sealed Gold Plated contact 2SPDT	B1 = Brass / Dia. 9.5 mm, 123 mm length, with 3/8" BSP (M) thermowell connection B2 = Brass / Dia. 9.5 mm, 123 mm length, with 3/8" NPT (M) thermowell connection B3 = Brass / Dia. 9.5 mm, 123 mm length, with 1/2" NPT (M) thermowell connection	2 = SS316 / 2.0 meter

E.g. A Flameproof Temperature switch, with 1/2"NPT cable entry in aluminum housing as 1 SPDT, fixed differential without scale, having 25°C to 90°C temperature range, with 15 Amp. microswitch, with Brass 9.5 mm diameter bulb, having length 123 mm with 3/8"BSP(M), with 2.0 meter SS316 capillary length shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
<input type="checkbox"/>	FC	1	T1	T1H	A1	B1	2

Please specify full model number to avoid ambiguity.